

V-Twin Mfg.
Cylinder and Piston Kit
Evolution Big Twin or Sportster

Proper Installation of any Evolution Big Twin or Sportster Piston that is not marked with arrows.

All Evolution pistons have wrist bore that are offset in the piston for proper loading during operation.

To determine the correct way to install a non-marked piston:

1. Measure from wrist pin bore to back of edge of piston.
2. Measure from wrist pin bore to front edge of piston.

The shorter distance of the two goes to the back of the motor.
Procedure is the same for both front and rear piston.

