

Rev NC 3/97

## Instruction Sheet For #2243

Cam Seal Remover & Installer Use on Big Twin 1970-present



- 1. Refer to  $\text{H.D.}^{\textcircled{\text{R}}}$  Service Manual to remove sensor plate and rotor.
- To remove old seal, install tool to inside of cam cover using (2) 8-32, #2297 screws, using a 9/64 Allen wrench. (see diagram) Apply a small amount of lube to screws.
- 3. Rotate cup to expose the (2) 1/8" holes, preferably vertical at 12 and 6 o'clock. Turn in center screw #3 with a 3/16 Allen wrench, until cup #4 gently bottoms onto face of seal. Apply a small amount of lube to screws. Install the 2 self tapping screws, #2287, into the two 1/8" holes. Using pressure, start self tapping screws. Tighten screws just so the head of screw makes contact with tool (sometimes a light hammer tapping will help start the screws).
- 4. Once tight turn out center screw, counter clockwise, removing seal.

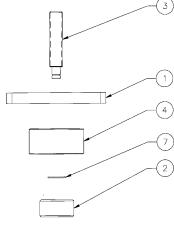
## TO INSTALL SEAL

- 1. Apply a small amount of oil on the inside lip of seal, and center seal over hole and cam. Install tool to inside of cam cover using (2) 8-32 screws, #2297. Apply a small amount of lube to screws.
- 2. Center cup #4 over seal. Turn center screw in clockwise until cup bottoms on cover.

## TO REMOVE CAM COVER

This tool can also be used to remove cam cover without prying off.

Install cup #2 with counter bore towards tool. Make sure all bolts are removed from cam cover. Install tool with the (2) 8-32 screw to inside of cam cover. Turn center screw in clockwise slowly to remove cover.



PARTS AVAILABLE SEPARATELY			
No.	Qty.	Description	Part No.
7	1	ROTO CLIP	2304
6	2	SCREWS (NOT SHOWN)	2297
5	2	SHEET METAL SCREW (NOT SHOWN)	2287
4	1	CUP, INSTALLER & REMOVER	2243-4
3	1	SCREW, INSTALLER & REMOVER	2243-3
2	1	CAP	2243-2
1	1	PLATE, INSTALLER & REMOVER	2243-1

CAUTION: Wear safety glasses. Excessive force may damage parts! See JIMS® catal og for over 100 other top quality professional tools. The last tools you will ever need to buy.

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