

**V-Twin MFG.  
JIMS Wrist Pin Bushing Reamer  
For 1936-1999 BT  
VT Part No. 16-0725**

**This tool should only be used by a knowledgeable and trained motorcycle technician.  
V-Twin Mfg. accepts no responsibility for improper use.**

**Wrist Pin Reamers**

1. Refer to HD Service Manual for specifications and to remove heads, cylinders and piston.
2. Place rag over crankcase opening to keep chips and shavings out of crankcase.
3. Secure rod with a JIMS® tool No.1284 connecting rod clamp.
4. Remove and install worn bushings using JIMS® Piston Pin Bushing Tool #95970-32C for single cam Big Twin and Sportster. Use JIMS® No.1051 for Twin Cam 88™.
5. Ream bushing with ream #1726-1 for Big Twin, 1726-2 for XL and 1726-3 for Twin Cam 88. Slowly turn reamer clockwise with light inward pressure until reamer is through the bushing.
6. NOTE: Some wrist pin bushings will need a small amount of ball honing to give specified fit. See HD Service Manual for specifications.

