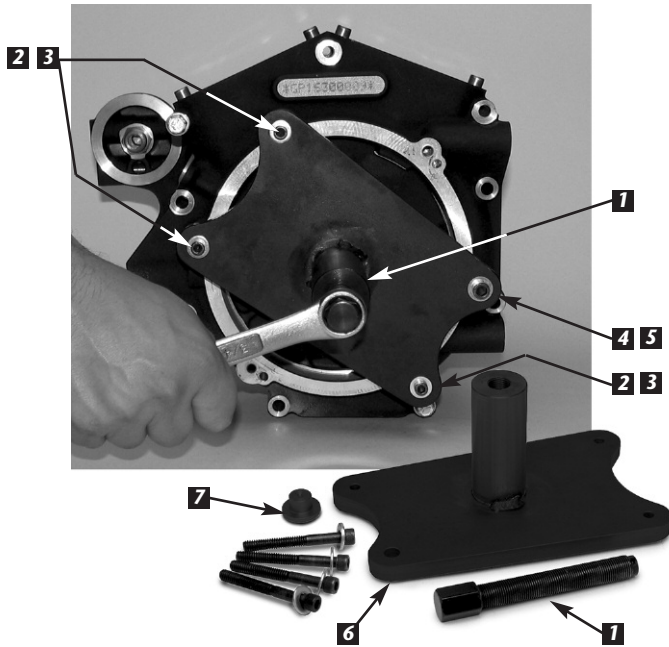




INSTRUCTION SHEET FOR TOOL #995



ENGINE CASE SPLITTER
USE ON 2007-PRESENT FL'S & FXST'S.
USE ON 2006-PRESENT DYNA.
USE ON JIMS 120" ENGINE ON
2006 TO PRESENT DYNA & 2007 FL'S.

*USE TO PRESS SEALED ENGINE
CASE HALFS APART.*

**NOTE: READ COMPLETE INSTRUCTIONS
BEFORE USING THIS TOOL.**

No longer is it necessary to pry or beat the cases apart. This tool will eliminate the need to take the whole assembly to a press to press cases apart.

1. See H.D. Service Manual to disassemble engine to the point of splitting the engine case halves.
 Note: Use JIMS No.1022 Engine Stand or JIMS No.1140 Modular Engine Stand for 2006 to present Dyna models while performing this service.

2. Locate #7 sprocket shaft plug on end of sprocket shaft.
3. Mount the tool to the case with the three lubed 1/4" screws #2 & washers #3 and one lubed 5/16" screw #4 & washer #5 supplied. Tighten so tool is setting flat on case and torque to about 20 ft lbs.
4. Lube the threads and the tip of the #1 screw. Tighten center screw #1 a 1/2 turn at a time. Using a brass hammer tap the end of the screw with a firm blow or just enough pressure to relieve stress on the center screw and tool (**DO NOT USE AIR OR ELECTRIC IMPACT, THIS MAY BREAK THE CASES OR THE TOOL AND CAUSE BODILY INJURY**), turn center screw in a 1/2 turn and hit with brass hammer until screw turns freely.

PARTS AVAILABLE SEPARATELY

No.	Qty.	Description	Part No.
1	1	SCREW	1024
2	3	SCREW 1/4"	1122
3	3	WASHER 1/4" I.D.	1683
4	1	SCREW 5/16"	2016
5	1	WASHER 5/16" I.D.	2014
6	1	SPLITTER PLATE	995-2
7	1	PLUG, SPROCKET SHAFT	995-3

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS!
SEE JIMS® CATALOG FOR HUNDREDS OF TOP QUALITY PROFESSIONAL TOOLS.
THE LAST TOOLS YOU WILL EVER NEED TO BUY.

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