

V-Twin Mfg.
Jims Sprocket Shaft Seal Installer Tool
Use to press oil seal over sprocket shaft into case
Use with JIMS Tool No.97225-55 (VT No. 16-1836)
Use on Big Twin - 1969-Present
VT Part No. 16-1754

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

Installation Instructions:

1. Refer to H.D.® Service Manual for seal removal.
2. After checking flywheel end play per H.D.® Service Manual, use JIMS® tool #97225-55-1 inner screw.
3. Thread onto end of sprocket shaft.
4. Oil threads of tool and put JIMS® #1082 sealer on outside of seal before installing, place lubed inner seal spacer inside seal with lip of seal facing out (away from flywheels for closed primary. For open or belt drives primary, put lip facing flywheels).
5. Slide seal with spacer and tool over screw shaft #97225-55-1.
6. Slip bearing and washer #1047-54, with bearing between the two washers, over shaft. Oil ID of nut #1026B, thread onto shaft with small end of nut facing outwards. Tighten with tool #94660-37A socket until tool bottoms on crankcase.