

**V-Twin MFG.  
Sifton 5 Stud Diaphragm Pressure Plate  
VT No. 18-0540  
Fits 1965-1984 BT**

**This is a custom application and should only be installed by a knowledgeable and trained motorcycle technician.**

**V-Twin Mfg. accepts no responsibility for improper installation.**

1. Loosen clutch cable
  2. Remove primary cover.
  3. Remove clutch hub assembly as described in service manual.
  4. Install new 5 stud hub #1 and clutch plates as described in service manual.
  5. Install new release disc #3, adjusting screw #4 and locknut #5.
  6. Install diaphragm spring #6 and spring plate #7, secure with washers #8 and nylock nuts #9.
  7. Adjust diaphragm spring as covered as service manual.
- Note: Refer to a service manual for a 1985-1990 FX./Softail.
8. Install primary cover and adjust cable free play.

