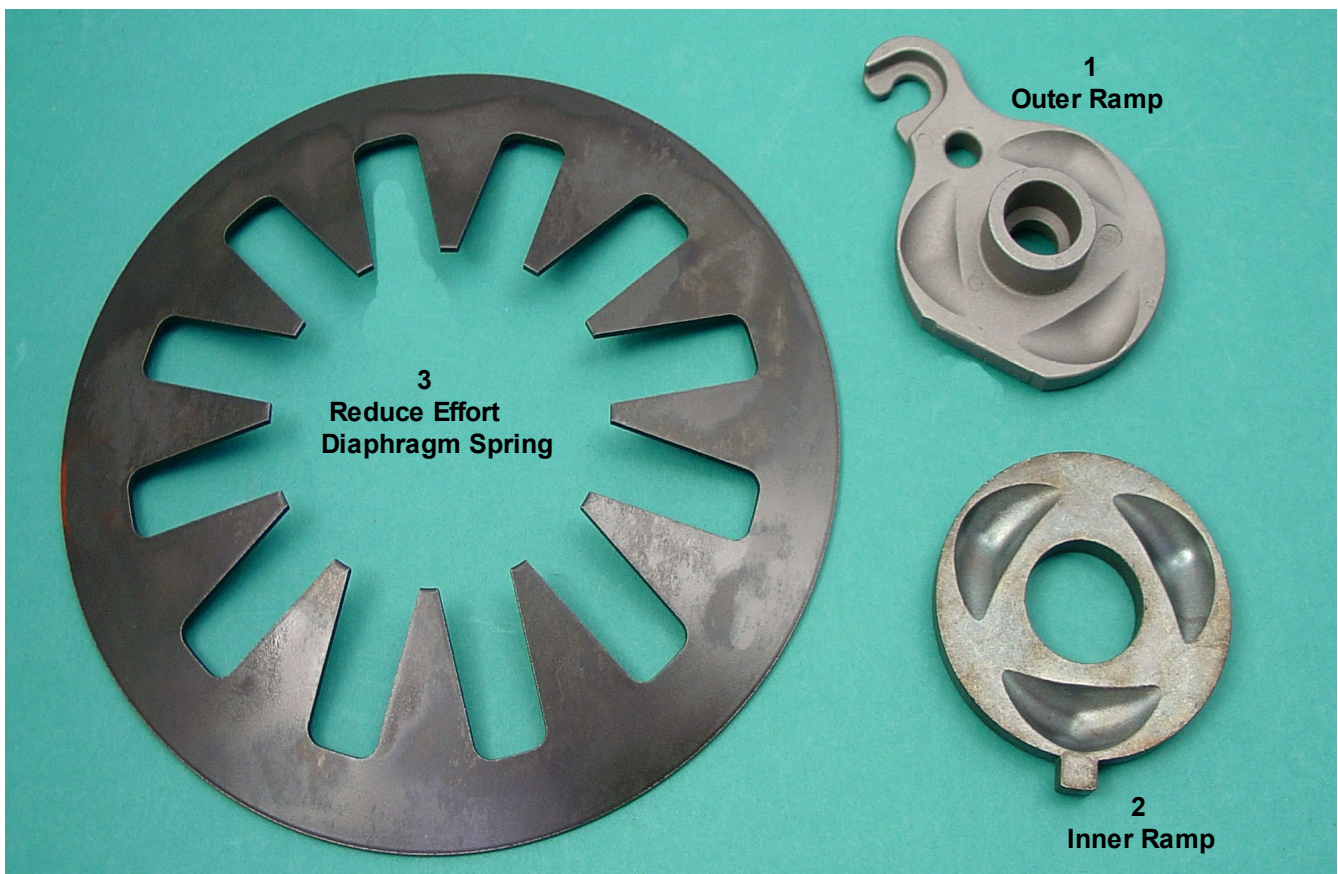


**V-Twin Mfg.
Soft Pull Clutch Ramp Kit
For use on 1998-2005 BT Models
VT Part No. 18-0559**

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

Installation Instructions:

1. Remove the primary cover as per the service manual for you model.
2. Partially disassemble the clutch pack in order to remove the diaphragm spring.
3. Assemble the clutch pack using the new reduce effort diaphragm spring from the kit.
4. Using a new gasket re-Install the primary cover.
5. Remove and disassemble the transmission clutch release cover as per the service manual for your model.
6. Clean and inspect transmission clutch release cover components.
7. Replace the inner and outer ramps as described in the service manual.
8. Using a new gasket re-install the transmission side cover as stated in the service manual.



Item	Description	Part Number
1	Outer Ramp	VT 18-3258
2	Inner Ramp	VT 18-3257
3	Diaphragm Spring	OE 37882-06