

V-Twin Mfg.
ZIPPERS CLUTCH HUB REPLACEMENT SLEEVE
VT No. 18-8240 SILVER fits 1985-1990 Models
VT No. 18-8241 GOLD fit 1985-1990 Models

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

Installation Instructions:

1. There is no need to disassemble the clutch hub unless the hub or bearing replacement is necessary.
2. Keep clutch hub and clutch shell as an assembly with both snap rings in place.
3. Support center of hub with a suitable object such as a ½ inch socket. The Socket must support the hub and the length of the socket must be tall enough to prevent the clutch hub bolt towers from receiving any pressure or making contact with the press table.
4. Lubricate hub sleeve and inside of ring with a suitable press lubricant.
5. Place ring beveled side up onto hub center with old wheel bearing race or an object that the I.D. will clear O.D. of clutch hub center but will support flat of support ring.
6. Press until it seats against snap ring.
7. Reinforcement rings are available in two sizes and are color coded so you can tell the difference. The silver one fits OEM hub 37550-84. The gold one fits OEM hub 37550-84A.

