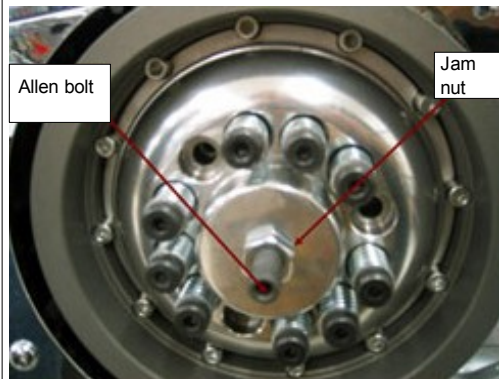


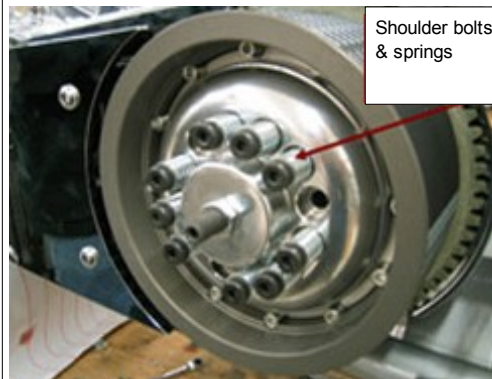
V-Twin MFG.
Auto Slip Clutch Instructions
VT Part No. 20-2023
(For use with BDL Belt Drive Units)

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

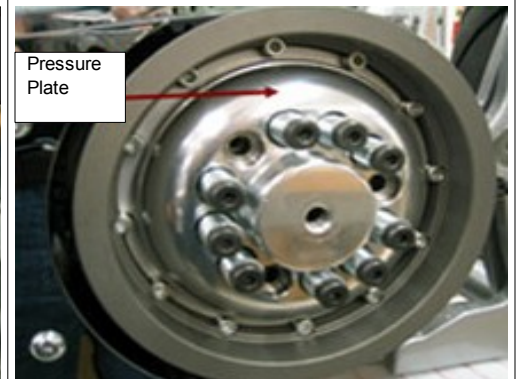
Installation Instructions



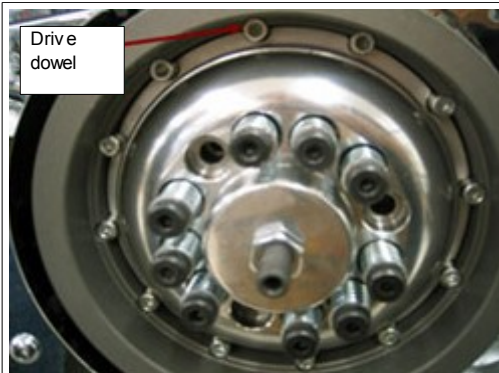
1. Remove adjuster screw by first loosening jam nut then back allen bolt completely out.



2. Remove Shoulder bolts & springs.



3. Discard pressure plate.
4. Remove ALL clutch disc and plates.



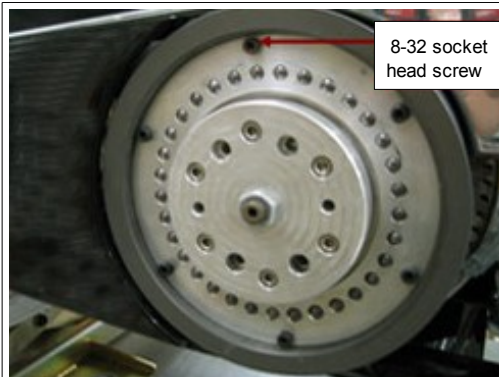
5. Remove six outer drive dowels (which is every other one) six will be left in place.



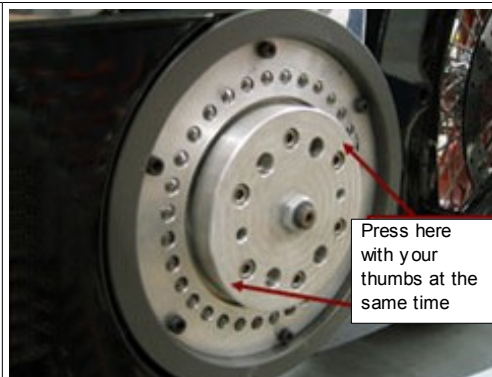
6. Install six new supplied dowels in the spaces where you just removed the original six.

7. Reinstall clutch disc and plates as follows:

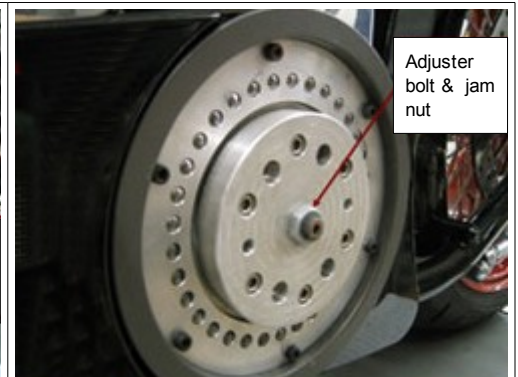
1. Thick plate.
2. Disc (these are the ones with fiber)
3. Thin plate
4. Disc
5. Thin plate
6. Disc
7. Thin plate
8. Disc
9. Thin plate
10. Disc
11. Thin plate
12. Disc
13. Thin Plate
14. Disc
15. Supplied plate
16. Disc



8. Install new pressure plate assembly using supplied 8-32 socket head screws, use supplied threadlocker on screw threads. At this point check for proper clearance by pushing in on center of pressure plate. You should have .070-.100 of movement.



9. If you do not have enough travel (.070-.100) Do the following: Replace supplied plate step 15 with the original thin plate and then repeat steps 8 & 9.



10. Install adjuster bolt and jam nut. Adjust clutch for proper free travel. Run adjuster in until it just touches. Then back it out **TWO** full turns. This is a good starting point. Clutches typically adjust properly between 1 1/2 and 3 turns.