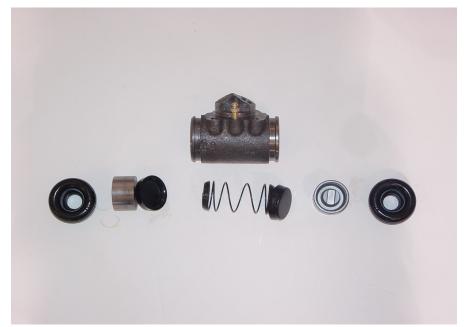
## V-Twin MFG. Wheel Cylinder Rebuilding Instruction VT No. 23-0605

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

The successful rebuilding of Wheel Cylinders depends on the care exercised by the mechanic performing the work. Cleanliness is essential.

- 1. After disassembly, polish the bore of the Wheel Cylinder with a Hone.
- 2. If any pitting cannot be removed, replace the Wheel Cylinder.
- 3. Wash the Wheel Cylinder with Alcohol or approved brake fluid.
- 4. Do not use gasoline, kerosene, or any other solvent that may contain any trace of mineral spirits.
- 5. Any of these product will cause the rubber parts to break down and fail.
- 6. Install the parts as shown or as disassembled.
- 7. Use clean Brake Fluid as a lubricant during assembly.



Install as illustrated.