

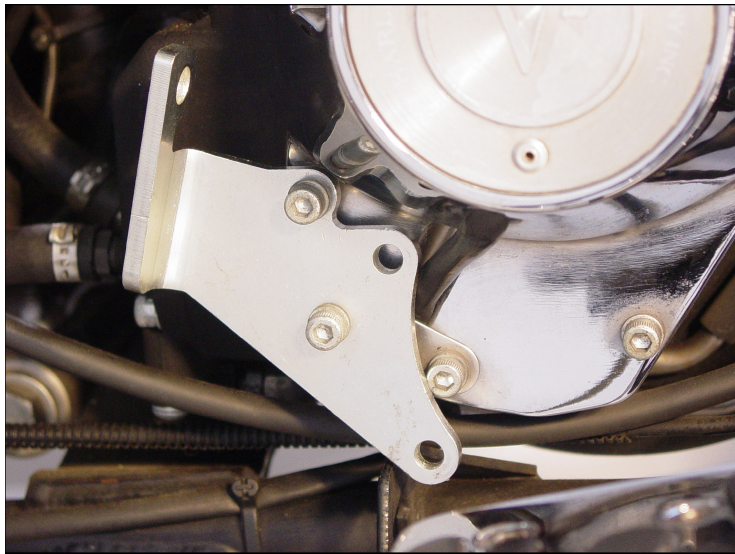
V-Twin Mfg.
2 1/4" Radii Down Draft Drag Pipe Set
For use on 1984 and up Evo Models & 1999 and Later TC Models
VT No. 30-0543 & 30-0544

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

Installation Instructions - EVO Models

NOTE: Use support bracket 31-0894 sold separately

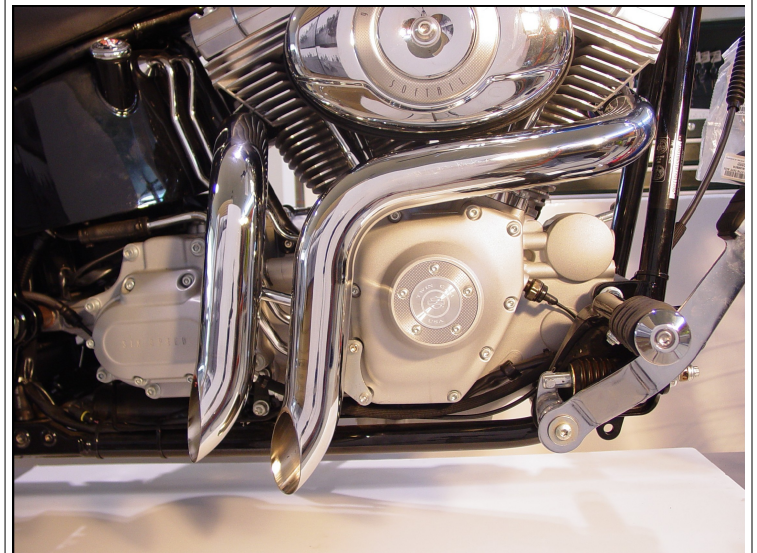
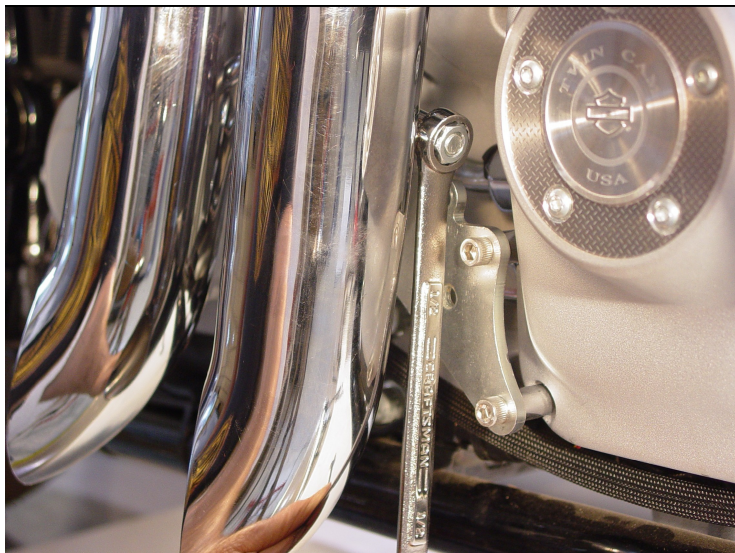
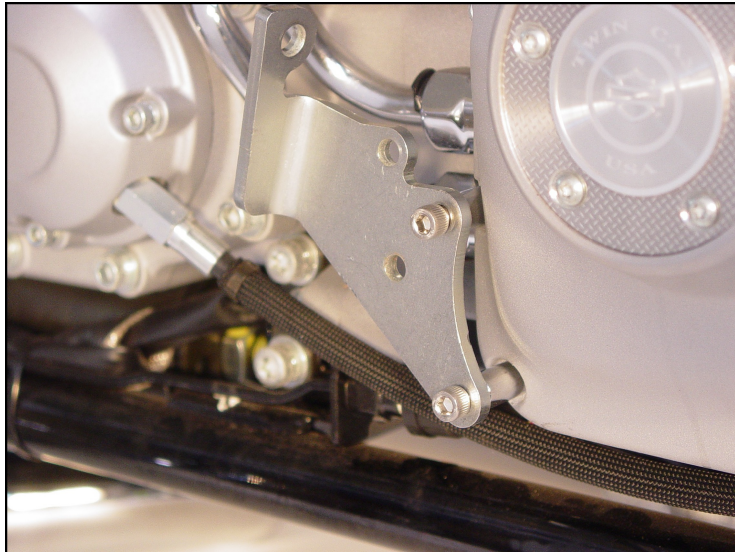
1. Remove the OEM exhaust using the service manual.
2. Remove the exhaust flanges and reinstall on the new exhaust.
3. Install the support bracket 31-0894 loosely as shown. See figure 1.
4. Install the front and rear Header pipes loosely.
5. Install the spacer and long rod loosely through both Header pipes and support bracket. See figure 2 for correct positioning.
6. Torque the Header flange bolts.
7. Tighten the support bracket and attaching rod nuts. See figure 3 .
8. Installed exhaust. See figure 4.



Installation Instructions – TC Models

NOTE: Use support bracket 31-0894, spacers 37-8632, and bolts 37-8307 sold separately on TC Models

1. Remove the OEM exhaust using the service manual.
2. Remove the exhaust flanges and reinstall on the new exhaust.
3. Install the support bracket 31-0984 loosely as shown using spacers(37-8632) and longer bolts (37-8307). See figure 5.
4. Install the front and rear Header pipes loosely.
5. Install the spacer and long rod loosely through both Header pipes and support bracket. See figure 6 for correct positioning.
6. Torque the Header flange bolts.
7. Tighten the support bracket and attaching rod nuts. See figure 7.
8. Installed exhaust. See figure 8.



Parts list

Quantity	Item description
1	Front Header pipe
1	Rear Header pipe
1	Support threaded rod 5/16-18X5-1/2
2	Nut 5/16-18
1	Spacer 1-3/4