## V-Twin Mfg. Sifton Motor Mount Limiters Limiters fit 1982-94 FXR, 1999-2000 FXR 1980-2001 FLT/FLHT & 1995-2001 Buell models. VT No. 31-0286

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

Limiters restrict the excessive movement of the engine in the motorcycle frame. It is especially useful for big inch motors.

## Installation Instructions:

- 1. Place the motorcycle on a lift or stand and support the engine with a jack.
- 2. Remove top motor mount linkage and front motor mount linkage.
- 3. Loosen and remove the 3 bolts on the front engine bracket. Do not loosen or remove bolts holding down the rubber engine mount to the frame.
- 4. Be sure the motor is supported by the jack. You may have to raise or lower the engine with jack to remove the engine bracket.
- 5. Install the top (small) limiter with indent down over the rubber mount.
- 6. Reinstall front engine bolt with washer through engine bracket and top limiter.
- 7. Reinstall front engine mount bolts.
- 8. Install the bottom large limiter on the bottom of the rubber mount with indent up and then replace lower washer and nut.
- 9. Torque all bolts to factory spec.
- 10. Check rear belt for correct tension when done.

