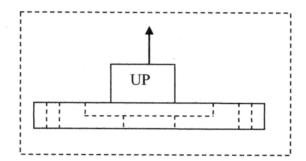
Installation Instructions:

- 1. Remove the regulator-rectifier plug-in connection to engine.
- 2. Remove the two 5/16" hex head bolts holding the regulator-rectifier bracket to the frame cross member and swing it out of the way.
- 3. Remove the 3/8" hex head bolt holding the front engine stabilizer to the frame down tube and swing it out of the way. **DO NOT LOOSEN STABILIZER JAM NUTS**.
- 4. Remove front engine mount bolts and washers.
- 5. Remove the two 5/16" hex head bolts holding the front engine mount to the cross member.
- 6. Use a small jack under the engine, or use a pry bar to lift the engine slightly. Remove the stock mount.
- 7. Slide the engine mount into the approximate position, and install the two hex head bolts loosely. **INSTALL WITH THE COUNTER BORE ON TOP.**
- 8. Swing the stabilizer back into position and install the 3/8" hex head bolt. Torque to 30 lbs.
- 9. Lower the engine close to the top of the engine mount bushing and steel sleeve. Slide the engine mount left to right until the steel bushing is lined up with the center of the engine mount plate. The bushing does not need to be in the center front or rear. Lower the engine and torque the 5/16" hex head bolts to 15 lbs. Install the engine mount center bolt and washer and torque to 25 lbs.
- 10. Replace the regulator-rectifier bracket and torque the 5/16" hex head bolts to 15 lbs.
- 11. Install the regulator-rectifier plug in connection to the engine.



Note: The two bolts used to attach the mount to the frame may need to be replaced with $\frac{1}{2}$ inch longer bolts.

Note: If your bike came with a lower oil cooler attached to the voltage regulator studs, you may need to clearance the plate.