V-Twin MFG.

Solo Hardware Mount Kit w/Frame Cover & Rear Mount Bar Fits 2004-06 XL

VT Part No. 31-4063

This is a custom application and should only be installed by a knowledgeable and trained motorcycle technician

V-Twin Mfg. accepts no responsibility for improper installation

XL SOLO SEAT MOUNT KIT

- 1. Remove the existing seat, the bolt holding the rear of the gas tank and the bolt holding the front of the fender.
- 2. Assemble the seat 'T', springs and rear bracket using the screws, washers and nuts as shown.
- 3. Insert the front bracket tab under the gas tank bracket with the holes aligned.
- 4. Install the rear bracket and frame cover using the screws and nuts as shown.
- 5. Install the front of the seat "T" on the front bracket using the screw and nut as shown.
- 6. The seat "T" will accept most solo seats.

Hardware List

- 1 5/16-18NC x 2-1/2 Hex Head Screw
- 1 5/16-18NC x 1-1/4 Hex Head Screw
- 2 5/16-18NC x 1 Socket Flat Head Screw
- 4 5/16-18NC Hex Nut
- 2 5/16-18NC Nylon Lock Nut
- 4 5/16 USS Flat Washer
- 2 PIN 13-9236 Springs
- 1 Seat "T" PIN 31-0292
- 1 Rear Bracket
- 1 Front Bracket
- 1 Frame Cover

