

## VT No. 50-0589 Bolt On Luggage Rack

### Description (Quantity)

Screws, hex socket, 1/4-28 x 1-3/8 inch (4)  
Locknuts, 1/4-28 inch (4)  
Luggage rack

### Additional Parts Required

LOCTITE® 262 Threadlocker (Red)

## INSTALLATION

1. Remove and discard the screws fastening the passenger upright to the upright sideplates.

**NOTE:** On FXDWG Models, you will need to enlarge the holes by drilling out the threads on the upright using a 9/32 drill bit. This is necessary for achieving proper clamp load when fasteners are final tightened.

### CAUTION

Always wear proper eye protection when drilling or grinding. Flying debris could cause serious eye injury.

**FXDWG Models:** Using a 9/32 inch drill bit, carefully drill out the threads in the upright mounting holes. Remove any burrs or sharp edges.

1. See Figure 1. Position the luggage rack (3) between the sideplates of the passenger upright assembly.
2. Apply LOCTITE® 262 (Red) to threads of 1/4-28 screws (1). Thread screws through holes in the passenger upright sideplate, passenger upright, and luggage-rack support.
3. Fasten locknuts (2) to the screws. Tighten locknuts to 19.4 N·m(14 ft-lbs).

### NOTE

Maximum luggage rack weight capacity is ten pounds (4.5 Kg).

### WARNING

Do not exceed luggage rack weight capacity. Too much weight can cause loss of control, which could result in death or serious injury.

### Parts List

- |   |                  |
|---|------------------|
| 1 | Screws, 1/4-28   |
| 2 | Locknuts, 1/4-28 |
| 3 | Luggage rack     |

