

## CHROME TIE DOWN BRACKETS FOR TOURING

### VT No. 50-0622 and 50-0623

#### Installation Requirements

Loctite® 262 Threadlocker and Sealant - Red is required for proper installation of this kit.

#### Kit Contents

See Figure 1 and Table 1. This kit consists of a right and left tie down bracket (1), four screws (2), four washers (3) and these instructions. Only the screws (Part No. 3140) and washers (Part No. 6702) are available separately.

#### NOTE

The tie down brackets are side-specific. The brackets install with the tie down slots to the rear, angling outward and down.

#### INSTALLATION

##### FLHTCU/FLHTK/FLHX/FLHXS:

1. Remove the acorn nuts and studs from one side of the vehicle. The nuts and studs can be recycled or disposed of properly.

2. Unplug the turn signal.

3. Position the correct tie down bracket (1) against the upright bar (A).

4. Route turn signal wire through slot on tie down bracket and connect the turn signal.

5. Get two 5/16-18 x 38.1 mm (1.50 in) long screws (2) and two washers (3) from this kit. Apply a few drops of Loctite 262 - Red to the clean screw threads. Install the tie down bracket. Tighten the screws to 3.95–5.08 N·m (35–45 in-lbs).

6. Repeat Steps 1-5 for the opposite side.

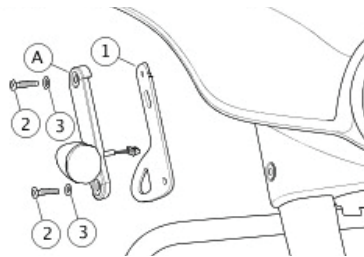


Figure 1. Tie Down Bracket Installation

Table 1. Kit Components

Item	Description (Quantity)
1	Tie down bracket (Chrome), right (shown) Tie down bracket (Chrome), left (not shown)
2	Screw, hex socket, button head, 5/16-18 x 38.1 mm (1.50 in) long (4)
3	Washer (4)

Items mentioned in text:

A Upright bar