

V-Twin Mfg.
CHROME LUGGAGE RACK
Fits 2006-08 FLHX & 1999-08 FLHT, FLHR, FLTR
(1999-08 Models Require Turn Signal & License Plate Relocation Kit)
VT No. 50-0679

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

NOTE: It is recommended that you cover the rear fender with a clean shop towel to prevent any damage to fender while installing luggage rack.

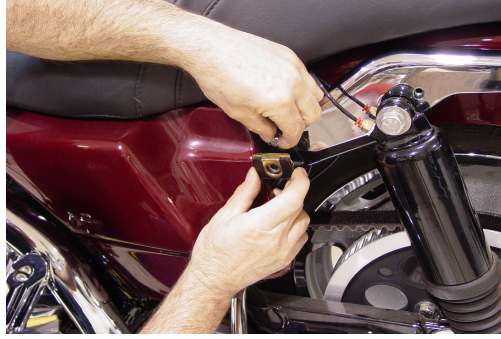
Installation Instructions:

1. Remove the left side and right side saddlebags following the instructions in the Owner's Manual.

2. Remove the two T-40 TORX screws securing the saddlebag support bracket on both sides of motorcycle. Retain the screws for reassembly.



3. Remove the hex head screw securing the front saddlebag mounting bracket to the chrome frame cover.



4. Remove the center screw securing the chrome frame cover. Remove the cover. Retain the hardware for reassembly.



5. Remove the four hex head screws and internal-tooth lock washers to release the license plate bottom support tube from the rear frame rails.



6. Install the new luggage rack onto the frame using the hex head screws and lock washers removed in step 5. Tighten the screws to 15-20 ft-lbs.



7. Fasten the saddlebag support bracket using the T-40 TORX screws removed in step 2. Tighten the screws to 15-20 ft-lbs.



8. Install the left and right rear chrome frame covers to the vehicle frame along with the front saddlebag mounting brackets using the screws removed in Step 3. Tighten the screws to 60-96 in-lbs.

9. Install the left side and right side saddlebags according to the instructions listed in the service manual.

