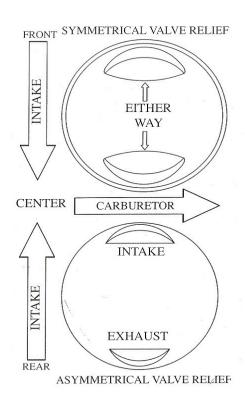
Keith Black Installation Guide For Pistons with Symmetrical & Asymmetrical Valve Reliefs



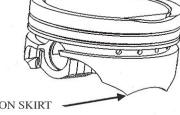
<u>INSTALLATION OF MOTORCYCLE PISTON WITH</u> <u>SYMMETRICAL AND ASYMMETRICAL VALVE RELIEFS</u>

WHEN INSTALLING KB MOTORCYCLE
PISTONS THAT HAVE SYMMETRICAL
VALVE RELIEFS, THE PISTON CAN BE
TURNED SO EITHER VALVE IS
POINTING TOWARD THE CENTER OF
THE ENGINE. THE PISTON CAN BE
FIT IN EITHER THE FRONT OR REAR
CYLINDER.

WHEN INSTALLING KB MOTORCYCLE PISTONS THAT HAVE ASYMMETRICAL VALVE RELIEFS (INTAKE LARGER THAN EXHAUST), THE INTAKE SHOULD ALWAYS BE ORIENTED TOWARD THE CENTER OF THE ENGINE. THE PISTON CAN BE IN EITHER THE FRONT OR REAR CYLINDER.

IF THE PISTON HAS SYMMETRICAL VALVE RELIEFS BUT HAS A RELIEF CUT IN THE SKIRT TIP, THE CUT RELIEF MUST BE ORIENTED TOWARD THE CENTER OF THE ENGINE. THE PISTON CAN BE FIT IN EITHER THE FRONT OR REAR CYLINDER.

PISTON SKIRT TIP CLEARANCE SHOULD ALWAYS BE CHECKED



CUT RELIEF ON SKIRT