

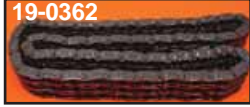


# Primary Chain



## Diamond Endless Primary Chains

VT No.	Size	Year	Model
19-0361	428x2-76	1979-06	FLT-FXR
19-0368	428x2-74	1994-06	FLT
19-0360	428x2-82	1986-06	ST
		1991-05	FXD
19-0786	428x2-92	2007-up	ST
19-0583	428x2-86	2007-up	FL T



## Diamond Endless Primary Chains

with oval side plates.

VT No.	Year	Sprocket	Link
19-0362	1957-2003	34	94
19-0369	2004-up	38	96



**Tsubaki Primary Chains** features endless construction, oval shape side plates. Fits 1957-2003 XL (35 x 3 x 94).

VT No. 19-0550

**Tsubaki Primary Chain.** Made from select steel alloys that are light yet provide maximum strength. Tsubaki primary chain has shot-peened, heavy-duty side plates and solid roller construction.

VT No.	Fits	Links
19-0549	1980-06 FLT	76
19-0548	1980-06 FXWG + ST	82

# Rear Chain



**530 HQR Tsubaki Super Series** is an ultra high-performance, solid roller chain with **10,500 lbs.** average tensile strength. Wide, flat, link plates and heavy-duty, quad staked, thru hardened pins provide ultimate strength and shock load resistance

HQR	Size	HQR	Size
19-0500	102	19-0505	112
19-0501	104	19-0506	120
19-0502	106	19-0552	130
19-0504	110	19-0553	150
19-0507	Connecting Link		



**"530 QR" Solid Roller Chains** is a solid roller chain recommended exclusively for motorcycles originally equipped with non-O-Ring chain. Heat treated and shot peened for greater durability, pre-stressed and pre-stretched to minimize initial stretch.

QR	Size	QR	Size
19-0509	102	19-0513	110
19-0510	104	19-0514	112
19-0511	106	19-0515	120
19-0512	108	19-0559	130
19-0504	110	19-0508	Connecting Link



**Replacement Safe-T-Lock Spring Clip** for use with any Tsubaki as an added safety precaution. Assures the master link does not come apart and adds extra strength to the master link. This clip should not be used more than once, 50 pack.

VT No. 19-0551



**530 Sigma O-Ring Chain** with **10,600 lbs.** tensile strength, features heavy-duty, wide-waist link plates for increased durability. Solid and projected shouldered bush-

ings utilize Tsubaki's unique Micron Control technology for concentricity and cylindrical accuracy. Micron Control production technology has decreased initial stretch to .01% and increased wear life up to 100% over conventional chain. Sigma is perfectly proportioned to provide extraordinary strength with minimum weight.

Standard S Series	Size	Standard S Series	Size
19-0540	102	19-0546	120
19-0541	104	19-0554	130
19-0542	106	19-0555	150
19-0543	108	19-0547	Connecting Link
19-0544	110		
19-0545	112		



**530 HSL Tsubaki** is a virtually maintenance free chain that has heavy duty shot-peened side plates sintered metal bushings and quad-staked riveting.

**Nickel-plated HSL/NP** is available in a gleaming rustless finish. Average tensile strength: 7,040 lbs. HSL series is recommended exclusively for bikes originally equipped with non O-Ring chain.

HSL	HSL/NP	Size
19-0524	19-0532	102
19-0526	19-0534	106
19-0527	19-0535	108
19-0528	19-0536	110
19-0529	19-0537	112
19-0530	19-0538	120
19-0531	19-0539	Connecting Link