



# Services

## Motor Shop Cylinder Area



Power Stroke Hone



Kwik-way Boring Bar



### Shop Services Procedure:

- Call for Return Goods Authorization (RGA)#
- Obtain RGA # and return to  
**Motor Shop Procedure**  
**9 Scobie Drive**  
**Newburgh, New York 12550**
- Finished work order will be returned by UPS

**Cylinder Boring Service.** The V-Twin Motor Shop will bore and hone customers cylinder and fit to next oversize required pistons. Boring will done on a Kwik-way Boring Bar and honing will be done on a vertical Winona Van Norman Powerstroke Hone for a precision fit. Choose any brand of piston from our catalog section and note VT Part Number on Work Order/Authorization Form. Work will be performed on sets of cylinders only. Pack cylinders with care as we are not responsible for broken fins in shipping.

VT No. 60-0167

## Case Boring



### Precision Case Boring Service.

- V-Twin Motor Shop will use a vertical mill to enlarge the cylinder hole or head chamber to accept Big Bore Spigot barrels.
- Ship cases to V-Twin with a turn around time of 15 days.

VT No.	Type
60-0165	Case
60-0171	Heads