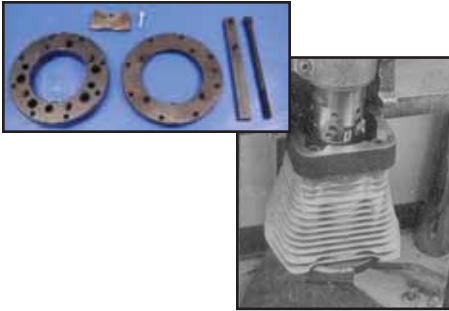




Cylinder



S&S Evo Cylinder Torque Plate Kit simulates stress conditions when boring and honing Evo Cylinders. Machined from chromemoly steel, fits all Big Twin 1340 and Sportster 883-1100-1200 cylinder, and 35/8 S&S cylinder.

VT No. 16-0928



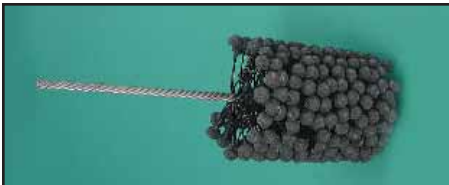
Cylinder Torque Plate Kit by Delkron tool fits Shovel and Evo cylinder up to 4" bore to simulate stress condition when boring and honing cylinders. Order studs for XL separately.

VT No.	Item
16-0929	Delkron BT
16-0940	Delkron, Studs for Ev XL



Cylinder Hold Down Nuts are used to hold down cylinders during service. Allows motor to be turned over with heads off. Use on all Twin Cam and Evo Twins. Set of 4.

VT No. 16-0446



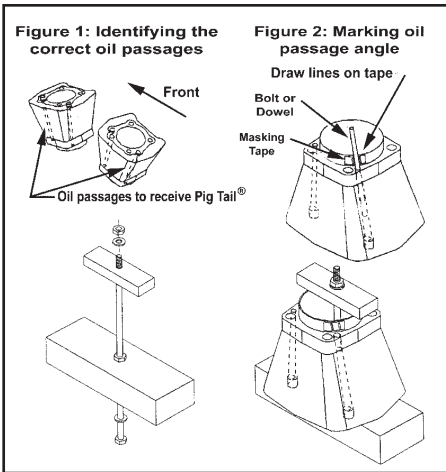
Cylinder Wall Flex Hone features silicon carbide globules which allow the deglazing of cylinders 3" to 4 1/4" when powered by a 3/8" or larger drill, 180 Grit.

VT No.	Bore
16-0574	4 1/4"
16-0576	4"
16-0575	3 5/8"
16-0616	3 7/16" - 3 1/2"
16-0618	3 3/16"



Jims Evo Case Cylinder Spigot Bore Tool allows boring of cylinder spigot hole, up to 3.8125" by utilizing the stock cylinder stud holes. Use on all 1984-99 style Evo crankcases.

VT No. 16-1409



VT No. 16-0911
Tube Installed



VT No. 16-0912

Evolution Cylinder Oil Passage Drain Tubes for stock bore size cylinders only. Each kit is supplied with tap, hex wrench two drain tubes and instructions.

VT No.	Item
16-0911	Kit
16-0912	Pair Replacement Tubes only



Cylinder Head and Crankcase Boring Fixture designed to simplify and reduce the time required to prepare the crankcase and cylinder heads for big bore kit installations. The boring plate is made of cast iron and is precision ground and machined with Pan and Shovel head bolt patterns in one end. The other end has been finished with the cylinder base patterns of Knuckles, Pans, Shovels and V2 Sportsters and Big Twins. When adapted to boring bar it is possible to bolt the crankcases or heads to the plate and perform the boring modifications necessary for 3 5/8" bore cylinders. V2s require use of spacers because of the extreme length of the cylinder and head spacer, part VT No. 16-1868. Big Twin V2's with male style studs require on spacer VT No. 16-1868 and one spacer VT No. 16-1869. Note: Big Twins V2's with female type studs must be changed to the male type of studs, when installing a sidewinder.

VT No.	Item
16-1867	Boring Plate with screws
16-1868	3 11/16 Spacer
16-1869	7/8 Spacer



Troch Cylinder Base Lapping Plate is constructed of cast iron and has 2 sides to lap warped Stock Evo or 3 5/8" Cylinder base, supplied with compound.

VT No.	Item
16-0713	Plate
41-8003	Compound