



S&S Genuine Rods are heavy duty replacement rod sets included wrist pin bushings, rod races, matched rods, pins, rollers-cages, & nuts, for stock or stroker use. "Supreme" is recommended for drag strip applications.

10-0268

S&S Heavy Duty
10-0268*

S&S Supreme
10-0270*

Fits
1984-99 BT Evolution

*Note: Have 16 bearing steel cases cages.



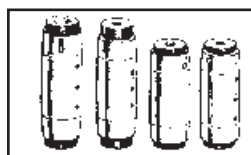
Sifton™ Big Twin Rod Complete Assembly features forged and machined H-Beam design of certified 4340 steel with multi staged heat treatment and are fitted with Torrington rollers with extruded alloy cages and a Sifton™ pin and matching nuts. Unfinished type requires honing of upper and lower bushings. Rods are 7.440" center to center and will accommodate up to 5" stroke.

VT No.	Year	Item
10-0272	1981-99	Assembly
10-0274		Unfinished Rods Only



BT Crank Pin Nut Sets.			
Eastern	Jims	OEM	Year
12-0559	12-0606	23969-83	L1983-99

Crank Pin



80" Crank Pins available from Eastern, Jims and V-Twin. Pins are made of 8620 steel with .062 heat treated penetration. Also available are Eastern Super Type .120 heat treatment or Jim's Cut Above Pin that has heat treating 60-62 RC to a case depth of .100, threads are "J" type, with nuts & key included. 45° oil location pins have better front cylinder cooling and lubrication. .025 shorter pins are .025 shorter taper to taper. O.S. Pins are oversize on bearing diameter. 180° oil location pins have more complete bearing lubrication.

Years	OEM	Jims 3 Hole	Eastern 3-Hole	V-Twin 3-Hole
L1981-99	23961-80A	10-8357	10-0130	10-1211
L1981-99	.001 O.S.	10-0353	—	—
L1981-99	.002 O.S.	10-8358	—	—
L1981-99	180° Oiling	10-0354	—	—

Rod Assembly



V-Twin™ Replica Stock Replacement Rod Sets include new rods, crank pin, nuts, cages & standard rollers fitted & assembled. Piston pin bushings are installed and honed for stock wrist pin. Replaces 24281-83. Fits 1984-99 Evolution 1340cc.
VT No. 10-0188



L1981-86 BT 3-Hole Crank Pin Kit includes 3-hole crank pin, rod races, standard rod rollers, and retainers.
VT No. 10-2571



Sifton Steel Rod Cage Set includes 4 cages, 24366-51 and standard Torrington Roller Set for 1936-up Big Twin. Replaces 42385-40.
VT No. 10-2522



Rod Bearing Sets With Set of 3 Cages for Big Twins fitted with standard size Torrington rollers for connecting rods.

The cage material is noted.

VT No.	OEM	Cage	Year	Brand
10-2570	24385-40B	Alloy	1936-86	Eastern
10-0141	24385-40B	Alloy	1936-86	Sifton
12-2556	24366-51	Steel	1936-86	S&S
10-2556	24346-87A	Steel	1987-99	Sifton



Connecting Rod Race Sets made from 52100 steel & hardened fits 1936-99 BT.
VT No. **Brand**
10-0138 Eastern
10-0809 Jims



Rod Set and Crank Pin Kit for replacements in 1999-2006 models. Rods include wrist pin bushings.

VT No.	Item
10-0880	Rod Kit
10-1205	Bearing Set
10-8755	Crank Pin

*Note: Press required for installation