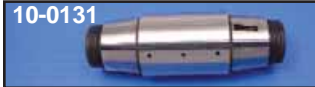




Crank Pin



Crank Pins are made of 8620 steel with .062 heat treated penetration. Also available are Eastern Super Type .120 heat treatment or Jim's Cut Above Pin that has heat treating 60-62 RC to a case depth of .100, threads are "J" type, with nuts & key included. 450 oil location pins have better front cylinder cooling and lubrication. .025 shorter pins are .025 shorter taper on taper. O.S. Pins are oversize on bearing diameter. *Note: 2-Oil Hole Type.



Model Big Twin OHO	Years	OEM	Jims 3 Hole	Jims 1 Hole	Eastern 3-Hole	Eastern Super 2-Hole	V-Twin 3-Hole
61" OHV	1940-52	23962-40 (Step Pin)	—	10-8363	10-0131	—	—
74+80	1941-E81	23961-41	10-8356	—	10-0129	10-0134	10-0135*
74+80	1941-E81	.001 O.S.	10-0350	—	—	—	—
74+80	1941-E81	.025 Shorter	10-0352	—	—	—	—
80	L1981-99	23961-80A	10-8357	—	10-0130	—	10-1211
80	L1981-99	.001 O.S.	10-0353	—	—	—	—
80	—	.002 O.S.	10-8358	—	—	—	—
80 180° oiling	L1981-99	180° Oiling	10-0354	—	—	—	—
80 w/45° .002 O.S.	L1981-99	45° Oiling	10-0362	—	—	—	—
80	L1981-99	.025 Shorter	10-0356	—	—	—	—



Crank Pin Lock Kits include 2 nuts, 2 locks and mount screws. Nuts and locks are also available separately.

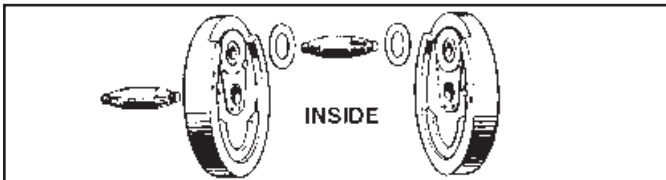
VT No.	Year	Model
10-0335	1936-52	61" & 80"
10-0336	1941-53	74" Big Twin
10-0181	1954-E81	Big Twin



Connecting Rod Race Set fits 1936-99 BT. Made from 52100 steel & hardened.

VT No.	Brand
10-0138	Replica
10-0809	Jims

Crank Pin Flywheel Washers



Crank Pin Flywheel Washers sold in pairs.

Inside	OEM	Type	Fits	Size
10-1150	6506	Bronze	1971-99 BT	Standard
10-1149	6506B	Bronze	1971-99 BT	.005
10-1284	23972-36	Steel	1936-52 BT 61" OHO	Standard
10-1217	77972-21	Steel	1936-52 BT 61" OHO	.005
10-1286	23973-41	Steel	1941-69 BT OHO	.055
10-1163	—	Steel	1941-69 BT OHO	.060
10-1215	23973-41A	Bronze	1941-69 Big Twin	.055
10-1216	23973-41B	Bronze	1941-69 Big Twin	.060
Outside				
10-1153	24100-17		1936-up Big Twin, All	



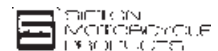
VT No.	OEM	Years	Model
17-0914	23971-41	1941-53	Big Twin
17-0927	23971-54	1954-E80	Big Twin
37-4050	1182	Screws	

Crank Pin Nut Sets.

Eastern	Jims	OEM	Year	Model
12-0535	12-0602	23966-36	1936-52	61" & 80"
12-0573	—	23967-41	1941-53	74" BT
12-0521	12-0603	23966-54A	1954-E81	61" & 80"
12-0558	—	23969-80	1981-83	61" & 80"



Crank Pin Keys are sold in packs of 10. Replaces 23985-18, 1941-80 Big Twin.
VT No. 12-0201



Sifton Crank Pin Kit includes crank pin, rod races, standard rod rollers, & retainers.

VT No.	Years	Oil Hole Type
10-2562	1941-80	2 Hole
10-2571	1981-99	3 Hole



Sifton Steel Rod Cage Set includes 4 cages, 24366-51 and standard Torrington Roller Set for 1936-up Big Twin. Replaces 42385-40.

VT No.	OEM	Brand
10-2522	Kit	Sifton
12-0404	Cage Set	V-Twin
12-0412	Cage Set	Jims
12-0790	Cage Set	Brass



Rod Bearing Sets With Set of 3 Cages fitted with standard size Torrington rollers for connecting rods. The cage

material is noted. Fits 1936-86 74" & 80".

VT No.	OEM	Cage
10-2570	Eastern	Alloy
10-0141	24385-40B	Alloy
12-2556	S&S	Steel
10-2566	Cage Set	Alloy