



OHV Sprocket Shaft



Left Crankcase Bearing by Timken. Factory assembled with correct spacer for proper end play.

| VT No. | OEM | Fits | Model |
|---------|------|---------|----------|
| 12-0310 | 9029 | 1955-68 | Big Twin |
| 12-0309 | 9028 | 1969-up | Big Twin |

1970-up Sprocket Shaft Spacer and Seal Kit.
VT No. 10-8284



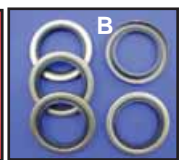
Sprocket Shaft Key. Sold in 10 pk.
VT No. OEM Fits
12-0200 23985-12 1930-55 BT
12-0203 23985-56 1956-80 BT



Nut, Sprocket Shaft Taper End.
Eastern Jims OEM Fits
12-0532 12-0612 24023-36 1936-71 BT
(5 pk) (Each)
12-0534 12-0610 24017-80 1972-85 BT Pair



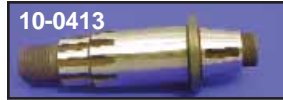
Lock Plate, Sprocket Shaft. Sold in 10 pk.
VT No. Fits
17-0913 1936-71
17-0917 1972-81



BT Left Side Engine Case Seals.

| VT No. | # | OEM | Year | Model |
|-----------|---|-----------|-----------|-------------------|
| 7411-2 | A | 24776-40 | 1936-54 | 61-74-80 |
| 14-0965 | | 24031-55 | 1955-68 | OE type |
| 7410-55 | C | 24031-55 | 1955-68 | VT |
| 7410-1 | C | 24031-55 | 1955-68 | Colony |
| 7410-1-OS | | Oversize | 1955-68 | Colony (+.002) |
| 7410-1-US | | Undersize | 1955-68 | Colony (-.002) |
| 14-0177 | | Seal only | For above | |
| 14-0185 | B | 24031-69 | 1969 only | BT |
| 14-0108 | B | 12026B | 1970-99 | 74 & 80 BT, 5 pk. |

Note: 7410-1, 7410-55 area screw-in insert with integral seal. 14-0965 is stock type screw-in without seal. 7411-2, 8211-2 both include seal, spacer & snap ring.



Big Twin Sprocket Shafts fit as listed machined and hardened to factory specifications.

| Model | Year | OEM | Jims | Eastern | Replica |
|---------|----------|-------------|---------|---------|---------|
| 61 & 74 | 1930-54 | 24001-30 | 10-8314 | 10-0410 | 10-0469 |
| 74 | 1955 | 24001-55 | — | 10-0411 | — |
| 74 | 1956-64 | 24001-56 | 10-8362 | 10-0412 | — |
| 74 | 1965-69 | 24001-65 | 10-8315 | 10-0413 | — |
| 74 | 1970-71 | 24001-70 | 10-8322 | 10-0414 | — |
| 74 & 80 | 1972-E81 | 24001-72 | 10-8316 | 10-0415 | 10-0876 |
| 80 | L1981-86 | 23909-80 | 10-8318 | 10-0416 | 10-0440 |
| 80 | L1981-85 | .250 longer | 10-8368 | — | — |
| 80 | L1981-85 | .750 longer | 10-8369 | — | — |

Special to install pre1981 80" Flywheels in 1956-64 BT **10-0418**
Special to install pre1981 80" Flywheels in 1965-69 BT **10-0419**
Special to install 1981-85 80" Flywheels in 1956-64 BT **10-0435**
Special to install 1981-85 80" Flywheels in 1965-69 BT **10-0436**

V-Twin is an Original "Jims" Distributor since 1977!

Sprocket Shaft Spacers fit between Timken bearing assembly & engine sprocket, and are 'sealed' by late engine seal VT No. 14-0108.

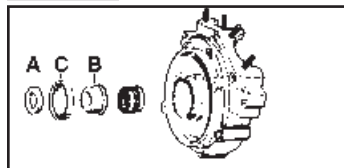
| VT No. | OEM | Years | Model |
|----------|-----------|-----------|-------|
| 10-8269* | .335 Long | 1955-64 | BT |
| 10-8270* | .666 Long | 1965-69 | BT |
| 14-0108 | 12026B | Seal only | 5 pk |



*Special spacers to fit in 14-0108 seal when used on STD case sets.



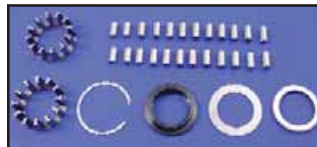
Motor Shaft Spacer features built in seal flange to give added support for alternator rotor.
VT No. 10-0948



Sprocket Shaft Spacers fit Big Twins left side thru seal.



| VT No. | # | OEM | Year | Length | U/M |
|---------|---|----------|---------|---------|-----|
| 7410-1 | C | 24031-55 | 1955-69 | Seal Ea | |
| 14-0108 | C | 12026B | 1970-99 | Seal 5 | pk |
| 10-1160 | A | 24029-55 | 1955-64 | .336 | |
| 10-2509 | A | 24029-65 | 1965 | .621 | |
| 10-2513 | A | 24032-66 | 1966-69 | .516 | |
| Set | A | 24033-66 | 1966-69 | .546 | |
| of | A | 24034-66 | 1966-69 | .576 | |
| 6 | A | 24035-66 | 1966-69 | .606 | |
| | A | 24036-66 | 1966-69 | .636 | |
| | A | 24037-66 | 1966-69 | .666 | |



1941-54 Big Twin Left Sprocket Shaft Bearing & Hardware Kit includes loose rollers, cages and end slinger.
VT No. 12-0409



Left Bearing End Oil Slinger replaces 24776-40.
Fits 1940-54 BT.
VT No. 10-0429



1930-54 BT Motor Sprocket Nut Kit includes correct nut, key retaining ring & left bearing oil slinger.
VT No. item
12-0620 Kit
12-0503 Nut only