



Rod Assemblies



V-Twin™ Replica Stock Replacement Rod Sets include new rods, crank pin, nuts, cages & standard rollers fitted & assembled. Piston pin bushings are installed and honed for stock wrist pin. ***Note:** Includes step-crank pin.

VT No.	OEM	Years/Model
10-0186*	24277-37	1936-52 61" Pan Knuckle
10-0173	24281-41A	1941-73 74" Pan-Shovel
10-0174	24281-74	1974-E81 74" & 80" Shovel
10-0175	24281-80	1981-83 80" Shovel



S&S Genuine Rods are heavy duty replacement rod sets included wrist pin bushings, rod races, matched rods, pins, rollers/cages, & nuts, for stock or stroker use. "Supreme" is recommended for drag strip applications.

Fits	S&S Heavy Duty	S&S Supreme
1936-52 61" BT OHV	10-0259*	—
1941-81 74" & 80" OHV	10-0260*	10-0262*
1981-84 80" BT	10-0261*	10-0190
Shovelhead		10-0263*

***Note:** Have 18 bearing steel cages others 17 roller alloy cases.



Sifton™ Big Twin Rod Assembly features forged and machined H-Beam design of certified 4340 steel with multi staged heat treatment and are fitted with Torrington rollers with extruded alloy cages and a Sifton™ pin and matching nuts. Unfinished type requires honing of upper and lower bushings. Rods are 7.440" center to center and will accommodate up to 5" stroke.

VT No.	Year	Item
10-0271	1941-81	Complete Assembly
10-0272	1981-99	Assembly
10-0274	Unfinished	Rods Only



10-0271



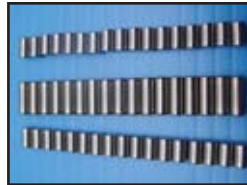
1936-99 BT Wrist Pin Bushings are available in bronze replica type or Sifton Ampco 45. Replica type sold in pairs. Sifton type sold each.

Size	VT No.	Type
STD	10-0756	Replica
STD	10-0765	Sifton
.002	10-0757	Replica
.005	10-0758	Replica
.010	10-0759	Replica

Roller Bearings

Big Twin Connecting Rod Roller Sets. Each set supplies enough rollers for that application only.

Size	Alloy Cage	Steel Cage
STD	10-0144	10-0152
.0002o/s	10-0145	10-0153
.0004o/s	10-0146	10-0154
.0006o/s	10-0147	10-0155
.0008o/s	10-0148	10-0156
.001o/s	10-0149	10-0157
.002o/s	10-0150	10-0158
.003o/s	10-0151	10-0159



Bulk Pack Rod Rollers

1941-72 Big Twin

Size	Long	OEM	Short	OEM
STD	12-4529	9171A	12-4537	9101A
.0002	12-4530	9172A	12-4538	9102A
.0004	12-4531	9173A	12-4539	9103A
.0006	12-4532	9174A	12-4540	9104A
.0008	12-4533	9175A	12-4541	9105A
.001	12-4534	9176A	12-4542	9106A
.002	12-4535		12-4543	
.003	12-4536		12-4544	

1973-86 Big Twin

Size	Long	OEM	Short	OEM
STD	12-4545	9186	12-4553	9441A
.0002	12-4546	9180	12-4554	9442A
.0004	12-4547	9181	12-4555	9443A
.0006	12-4548	9182	12-4556	9444A
.0008	12-4549	9183	12-4557	9445A
.001	12-4550	9184	12-4558	9446A
.002	12-4551		12-4559	
.003	12-4552		12-4560	



Steel Roller Retainer Cages.

VT No.	OEM	Application/Side	U/M
12-0404	24366-51	74 & 80	4
12-0412	24366-51	As Above, Jims	4
49-0058		45 SV, OE	4
12-4616		45 Roller Set 24 pc	

Big Twin Right Pinion

12-0400	24646-36	1936-54 BT	2
12-0413	24646-36	As Above, Sifton	2

Big Twin Left Side Sprocket

12-0401	24721-30	1930-54 BT	2
12-0414	24721-30	As Above, Sifton	2

45 Left Sprocket

12-0424	24720-29	1929-73	
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