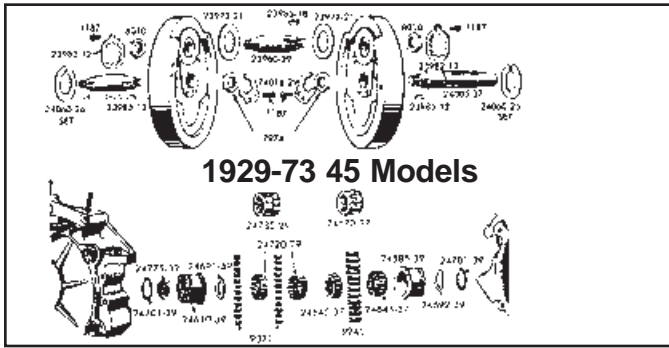




SV Case Races



1929-73 45 Models

45 Engine Components for 1929-73.

| VT No. | OEM | Item |
|---------|----------|-------------------------|
| 12-0560 | 7974 | Shaft Nuts, 5 pk |
| 10-0337 | 8010A | Crank Pin Nut Kit |
| 10-1162 | 23972-21 | Inside FW Washer, 2 pk |
| 17-0922 | 23982-12 | Crank Pin Lock, 10 pk |
| 12-0200 | 23985-12 | Shaft Key, 10 pk |
| 12-0201 | 23985-18 | Crank Pin Key, 10 pk |
| 10-0417 | 24000-29 | Sprocket Shaft |
| 10-0406 | 24005-37 | Gear Shaft |
| 17-0929 | 24016-29 | Shaft Nut Lock |
| 10-1161 | 24060-26 | Flywheel Washer Set |
| 10-0218 | 24585-39 | Right Case Race STD |
| 10-0219 | 24585-OS | .002 As Above |
| 10-0220 | 24585-OS | .005 As Above |
| 10-0221 | 24610-39 | Left Case Race |
| 10-0222 | 24610-OS | .002 |
| 10-0223 | 24610-OS | .005 |
| 10-1165 | 24691-39 | Left Side Washer, 5 pk |
| 10-1166 | 24692-39 | Right Side Washer, 5 pk |
| 12-0975 | 24701-39 | R & L Retainer, 10 pk |
| 10-0430 | 24775-39 | Left Oil Slinger, each |

CASE ROLLERS

1937-48 SV BT Right Side replaces 9261, 12 per set.

| Size | 12-Piece | 100 Pack | OEM |
|-------|----------|----------|------|
| STD | 10-0307 | 12-4523 | 9261 |
| .0002 | 10-0308 | 12-4524 | 9262 |
| .0004 | 10-0309 | 12-4525 | 9263 |
| .0006 | 10-0310 | 12-4526 | 9264 |
| .0008 | 10-0311 | 12-4527 | 9265 |
| .001 | 10-0312 | 12-4528 | 9266 |

45 Right Crankcase Rollers, 12 piece.

| Size | 12-Piece | 100 Pack | OEM |
|-------|----------|----------|------|
| STD | 12-4573 | 12-4593 | 9241 |
| .0002 | 12-4602 | 12-4603 | 9242 |
| .0004 | 12-4575 | 12-4595 | 9243 |
| .0006 | 12-4574 | 12-4594 | 9244 |
| .001 | 12-4604 | 12-4605 | 9246 |

45 Left Crankcase Rollers, 24 set for 1924-73.

| Size | 24-Piece | 100 Pack | OEM |
|-------|----------|----------|------|
| STD | 12-4596 | 12-4570 | 9321 |
| .0006 | 12-4597 | 12-4571 | 9324 |
| .0008 | — | 12-4614 | 9325 |
| .001 | 12-4598 | 12-4572 | 9326 |

1940-54 Big Twin Left Side Case Rollers, 24 per set.

| Size | 24-Piece | 100 Pack | OEM |
|-------|----------|----------|------|
| STD | 10-0300 | 12-4510 | 9220 |
| .0002 | 10-0301 | 12-4511 | 9221 |
| .0004 | 10-0302 | 12-4512 | 9222 |
| .0006 | 10-0303 | 12-4513 | 9223 |
| .0008 | 10-0304 | 12-4514 | 9224 |
| .001 | 10-0305 | 12-4515 | 9225 |
| .002 | 10-0306 | 12-4516 | — |

BULK PACK ROD ROLLERS

1929-73 45" Flathead

| Size | Long | OEM | Short | OEM |
|-------|---------|------|---------|------|
| STD | 12-4593 | 9241 | 12-4599 | 9301 |
| STD | 12-4616 | Set | Set | Set |
| .0002 | 12-4503 | 9242 | 12-4606 | 9302 |
| .0004 | 12-4595 | 9243 | 12-4615 | 9303 |
| .0006 | 12-4594 | 9244 | 12-4600 | 9304 |
| .001 | 12-4605 | 9246 | 12-4601 | 9306 |

J Model Left Case (Sprocket Shaft) and Male Rod or J and VL models.

STD size is .250 x .350

| Size | OEM | |
|-------|------|---------|
| STD | 9281 | 12-4570 |
| .0006 | 9284 | 12-4571 |
| .001 | 9286 | 12-4572 |



1936-47 OHV, 1930-48 Side Valve 74 & 80" Case Races.

Note: VT No. 10-2498 is a bronze bushing.

| Jims | VT No. | OEM | Years | Side | Size |
|---------|----------|----------|---------|-------|------|
| — | 10-2498 | 413-30 | 1930-36 | Right | Std. |
| — | 10-2519 | 416-30 | 1930-36 | Left | Std. |
| — | 10-0226* | 413-36 | 1936-39 | Right | Std. |
| — | 10-0228* | 416-36 | 1936-39 | Left | Std. |
| — | 10-2521* | — | 1936-39 | Left | .002 |
| — | 10-0229* | — | 1936-39 | Left | .005 |
| 10-0257 | 10-0224 | 24595-40 | 1940-48 | Right | Std. |
| 10-0258 | 10-0225 | 24597-40 | 1940-48 | Right | .005 |
| — | 10-0264 | As Above | 1940-48 | Right | .010 |
| 10-0235 | 10-0208 | 24621-40 | 1940-54 | Left | Std. |
| 10-0236 | 10-0209 | 24623-40 | 1940-54 | Left | .005 |
| — | 10-0210 | — | 1940-54 | Left | .010 |
| — | 10-0211 | — | 1940-54 | Left | .015 |

*Note: Fits 1937-39 Big Twins, 1936 OHV.

Case Race machined & ground to factory specifications.

Sprocket Left Side Case Race

| Jims | Eastern | OEM | Size | Year/Model |
|---------|---------|----------|------|-------------|
| 10-0238 | 10-0221 | 24610-39 | STD | 1939-73 45" |
| — | 10-0222 | 24611-39 | .002 | 1939-73 45" |
| 10-0239 | 10-0223 | 24612-39 | .005 | 1939-73 45" |

Pinion Right Side Case Race

| | | | | |
|---------|---------|----------|------|-------------|
| — | 10-0275 | 24585-54 | STD | 1954-56 KH |
| 10-0255 | 10-0218 | 24585-39 | STD | 1939-73 45" |
| — | 10-0219 | 24586-39 | .002 | 1939-73 45" |
| 10-0256 | 10-0220 | 24587-39 | .005 | 1939-73 45" |



All Rollers by TORRINGTON®



Steel Roller Retainer Cages.

| VT No. | OEM | Application | U/M |
|---------|----------|---------------------|-----|
| 12-0404 | 24366-51 | 74 & 80 | 4 |
| 12-0790 | Brass | 74 & 80 | — |
| 12-0412 | 24366-51 | As Above, Jims | 4 |
| 49-0058 | — | 45 SV, OE | 4 |
| 12-4616 | — | 45 Roller Set 24 pc | — |

Big Twin Right Pinion

| | | | |
|---------|----------|------------------|---|
| 12-0400 | 24646-36 | 1936-54 BT | 2 |
| 12-0413 | 24646-36 | As Above, Sifton | 2 |

Big Twin Left Side Sprocket

| | | | |
|---------|----------|------------------|---|
| 12-0401 | 24721-30 | 1930-54 BT | 2 |
| 12-0414 | 24721-30 | As Above, Sifton | 2 |

45 Left Sprocket

| | | | |
|---------|----------|---------|---|
| 12-0424 | 24720-29 | 1929-73 | — |
|---------|----------|---------|---|