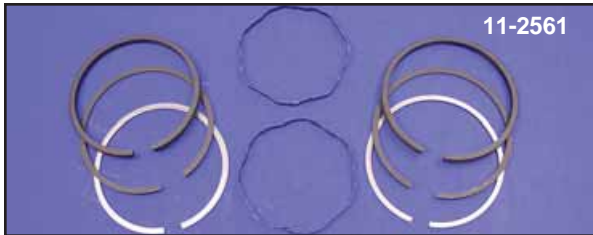




SV Piston Kits

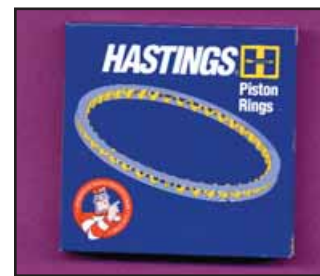
V-Twin Piston Kits include 2 Cast Alloy Pistons, Ring Set, 2 Wrist Pins and 4 Circlips. All Flathead Pistons have a steel expansion control strut cast as original. All 74/80" Flat Heads have steel expansion strut as original.



Flathead SIZE	45" SV w/ 3/32" Top	45" SV with 1/16" Top	74" SV 3 5/16" Bore	80" SV 3 7/16" Bore
STD	11-0400	11-0465	11-0415	11-0408
.010	11-0401	11-0466	11-0416	11-0409
.020	11-0402	11-0467	11-0417	11-0410
.030	11-0403	11-0468	11-0418	11-0411
.040	11-0404	11-0469	11-0419	11-0412
.050	11-0405	11-0398	11-0420	11-0413
.060	11-0406	11-0399	11-0421	11-0414
.070	11-0407	11-0472	11-0422	11-0424
.080	—	—	11-0423	11-0425

One Piece Cast Iron Ring Sets for 2 pistons with one piece oil ring.

Model	45 SV	45 SV	74" SV	80" SV
	2.745"	2.745"	3 5/16"	3 7/16"
Comp Ring	1/16"	3/32"	3/32"	3/32"
Oil Ring	3/16"	1/8"	3/16"	3/16"
STD	—	11-2521	11-2537	11-2545
.010	11-2561	11-2522	11-2538	11-2546
.020	11-2562	11-2523	11-2539	11-2547
.030	—	—	11-2540	11-2548
.040	11-2564	11-2525	11-2541	11-2549
.050	11-2565	11-2526	11-2542	11-2550
.060	11-2566	11-2527	11-2543	11-2551
.070	11-2567	11-2528	11-2544	11-2552
.080	—	—	11-2553	11-2554

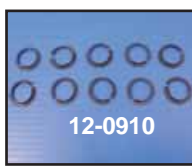


The Ring Leader.

45" Hastings Rings.

Model	45" & 55" 1950-65 G & K 2 3/4"	45" 1937-55 G & W 2 3/4"
Comp Ring	1/16"	3/32"
Oil Ring	3/16"	1/8"
Mfg.#	4244	5044*
STD	11-0144	11-2529
.010	11-0145	11-2530
.020	11-0146	11-2531
.030	11-0147	11-2532
.040	11-0148	11-2533
.050	11-0149	11-2534
.060	11-0150	11-2535
.070	11-0151	11-2536

*Note: Features One Piece Oil Control Ring



Wrist Pin and Lock Kit.

VT No.	OEM	Year/Model
49-7606	22775-36	1936-48 BT SV
49-7608	.002 O/S	1932-51 45
11-0869	22719-52	1952-73 45

Wrist Pin Locks, 10 packs.

12-0910	22581-32	1932-53 All Twins
12-0911	22582-52	1952-77 All Twins



Cylinder Base Nuts include washers.

Chrome	Cadmium	Parkerized	Fits
7017-16			1936-78 BT, Acorn (A)
8104-16	8105-16	9623-16	1936-78 BT (B)
8106-16	8107-16	9624-16	45's (B)
9715-8	8171-8	9716-8	7/16" Lockwashers (B), 8 pk



Replica Cylinder Sets include front and rear cylinders. 49-0378 WL includes pistons and rings.

VT No.	Type	Guides
49-7610	WR	No
49-0378	WL	Yes



Cylinder Base Studs feature heat treating and interference thread at Cylinder Base. Sets of 8.

VT No.	OEM	Year	Fits
8856-8	16831-30	1930-77 74"	& 80"
12-2100	16831-30	1930-77 74"	& 80"
8858-8	16830-29	1929-73 45'	s
12-1192	16830-29	1929-73 45'	s