



# SV Valves and Guides



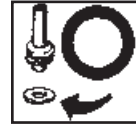
11-0600



11-0792

Valves						
Model & Year	Type	OEM	Steel	Roller Burnish	Titanium	1/8 O.S. Nitrate
VL-74	Intake	163-30	11-9647	—	—	11-6112
1930-36	Exhaust	165-30	11-9648	—	—	11-6112
UL-ULH-74 & 80	Intake	18070-37	11-0600	11-6020	11-6022	11-6113
1937-48	Exhaust	18082-37	11-0611	11-6020	11-6022	11-6113
45 cu. in. Intake		18070-32	11-0601	11-6036	—	—
1932-73	Exhaust	18080-32	11-0612	11-6036	—	—

Cast Iron Guides				
Model & Year	Intake	Exhaust	Intake Rowe	Exhaust Rowe
45" Flathead 1929-73				
STD	11-0792	11-0792	11-0780	11-0780
+0.002	—	—	11-0781	11-0781
+0.004	—	—	11-0782	11-0782
UL & ULH Flathead 74" & 80"				
STD	11-0793	11-0793	11-0783	11-0783
+0.002	—	—	11-0784	11-0784
+0.004	—	—	11-0785	11-0785



**Valve Guide Gaskets, 10 pack.**  
Replaces 18198-38. Fits Side Valve/1929-73. VT No. 15-0256



13-9190

**Valve Spring Kits** include all springs, collars and keepers necessary for each application.

VT No.	Model	Year	Item
13-9188	45"	1932-40	Kit
13-9189	45"	1941-73	Kit
13-9190	74-VL	1930-36	Kit
13-9191	74 & 80	1937-48	Kit
	UL-ULH		
	UL	1930-48	Collar Kit Only

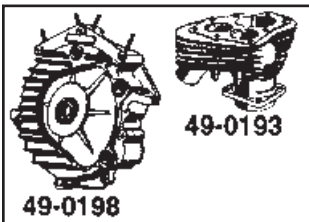
### Valve Spring Sets Only, Set of 4

VT No.	Year	Model
13-9153	BT SV	1930-48
13-9155	45 SV	1941-73
13-9214	45 SV	1930-40



**Tappet Roller Repair Kit** includes 4 pins and 4 roller assemblies. Use tool VT No. 16-0874 for accurate removal and reassembly.

VT No.	Type
10-0520	18534-29A, 1929-84
10-8541	As Above, Torrington
12-1179	Pins Only, 10 pack



49-0198

**45" Cases** are NOS Army green, without serial numbers. Front cylinder with piston and guides also available.

VT No.	OEM	Item
49-0198	406-37A	Left Side Only
49-0193	2-40M	45 Front Cylinder



49-0793



49-0797

### 45 & BT Side Valve Steel Lifter Base.

VT No.	Fits	Type	Qty
49-0793	Front Thread		Set
49-0797	Rear	Thread	Set
10-0234	Rear 45"	Thread	Each
10-0266	Front 45"	Thread	Each
10-0369	Front & Rear	W/O Thread	Set
		1939-48 UL	
9622-16	Screw	Parkerized	Set
8103-16	Screw	Cadmium	Set
8102-16	Screw	Chrome	Set



10-0567

**Side Valve Tappet Assemblies** to fit 45, UL and K-Model Side Valves. Include roller assembly installed. Choose Jims or Sifton "Lightning brand". Jims does not include adjuster screws or nuts where necessary. Replaces 18490-29. 10-0567 does not include screws.

Big Axle	Standard	Size	U/M
Jims	Sifton		
—	10-0567	STD	Set
10-0651	10-0506	STD	Ea
10-0652	10-0507	.005	Ea
—	10-0528	.010	Ea



10-0543

**1930-73 Side Valve Tappet Adjuster Screw Kit** for Flathead includes 4 screws and 4 matching lock nuts.

VT No.	OEM	Item
10-0543	Kit	
12-0523	18570-38	Nut (10)
10-0519	18556-40	Screw (4)



**WR Tappet/Lifter Kit** features flat shoe tappet design and matching lifter block.

VT No. 49-8552



**WR Valve Lower Cover 8 Piece Set.**  
VT No. 49-0670