

1929-73 45 Models

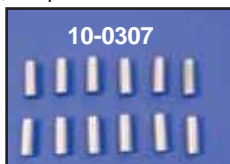
45 Engine Components for 1929-73.

VT No.	OEM	Item
12-0560	7974	Shaft Nuts, 5 pk
10-0337	8010A	Crank Pin Nut Kit
10-1162	23972-21	Inside FW Washer, 2 pk
17-0922	23982-12	Crank Pin Lock, 10 pk
12-0200	23985-12	Shaft Key, 10 pk
12-0201	23985-18	Crank Pin Key, 10 pk
10-0417	24000-29	Sprocket Shaft
10-0406	24005-37	Gear Shaft
17-0929	24016-29	Shaft Nut Lock
10-1161	24060-26	Flywheel Washer Set
10-0218	24585-39	Right Case Race STD
10-0219	24585-OS	.002 As Above
10-0220	24585-OS	.005 As Above
10-0221	24610-39	Left Case Race
10-0222	24610-OS	.002
10-0223	24610-OS	.005
10-1165	24691-39	Left Side Washer, 5 pk
10-1166	24692-39	Right Side Washer, 5 pk
12-0975	24701-39	R & L Retainer, 10 pk
10-0430	24775-39	Left Oil Slinger, each

CASE ROLLERS

1937-48 SV BT Right Side replaces 9261, 12 per set.

Size	12-Piece	100 Pack	OEM
STD	10-0307	12-4523	9261
.0002	10-0308	12-4524	9262
.0004	10-0309	12-4525	9263
.0006	10-0310	12-4526	9264
.0008	10-0311	12-4527	9265
.001	10-0312	12-4528	9266



45 Right Crankcase Rollers, 12 piece.

Size	12-Piece	100 Pack	OEM
STD	12-4573	12-4593	9241
.0002	12-4602	12-4603	9242
.0004	12-4575	12-4595	9243
.0006	12-4574	12-4594	9244
.001	12-4604	12-4605	9246

All Rollers by TORRINGTON®

45 Left Crankcase Rollers, 24 set for 1924-73.

Size	24-Piece	100 Pack	OEM
STD	12-4596	12-4570	9321
.0006	12-4597	12-4571	9324
.0008	—	12-4614	9325
.001	12-4598	12-4572	9326

1940-54 Big Twin Left Side Case Rollers, 24 per set.

Size	24-Piece	100 Pack	OEM
STD	10-0300	12-4510	9220
.0002	10-0301	12-4511	9221
.0004	10-0302	12-4512	9222
.0006	10-0303	12-4513	9223
.0008	10-0304	12-4514	9224
.001	10-0305	12-4515	9225
.002	10-0306	12-4516	—

BULK PACK ROD ROLLERS

1929-73 45" Flathead

Size	Long	OEM	Short	OEM
STD	12-4593	9241	12-4599	9301
STD	12-4616	Set	—	Set
.0002	12-4503	9242	12-4606	9302
.0004	12-4595	9243	12-4615	9303
.0006	12-4594	9244	12-4600	9304
.001	12-4605	9246	12-4601	9306

J Model Left Case (Sprocket Shaft) and Male Rod or J and VL models.

STD size is .250 x .350

Size	OEM
STD	9281
.0006	9284
.001	9286

SV Case Races



1936-47 OHV, 1930-48 Side Valve 74 & 80" Case Races.

Note: VT No. 10-2498 is a bronze bushing.

Jims	VT No.	OEM	Years	Side	Size
—	10-2498	413-30	1930-36	Right	Std.
—	10-2519	416-30	1930-36	Left	Std.
—	10-0226*	413-36	1936-39	Right	Std.
—	10-0228*	416-36	1936-39	Left	Std.
—	10-2521*	—	1936-39	Left	.002
—	10-0229*	—	1936-39	Left	.005
10-0257	10-0224	24595-40	1940-48	Right	Std.
10-0258	10-0225	24597-40	1940-48	Right	.005
—	10-0264	As Above	1940-48	Right	.010
10-0235	10-0208	24621-40	1940-54	Left	Std.
10-0236	10-0209	24623-40	1940-54	Left	.005
—	10-0210	—	1940-54	Left	.010
—	10-0211	—	1940-54	Left	.015

*Note: Fits 1937-39 Big Twins, 1936 OHV, requires use 12-0625 washer and gasket set.

Case Race machined & ground to factory specifications.

Sprocket Left Side Case Race

Jims	Eastern	OEM	Size	Year/Model
10-0238	10-0221	24610-39	STD	1939-73 45"
—	10-0222	24611-39	.002	1939-73 45"
10-0239	10-0223	24612-39	.005	1939-73 45"

Pinion Right Side Case Race

—	10-0275	24585-54	STD	1954-56 KH
10-0255	10-0218	24585-39	STD	1939-73 45"
—	10-0219	24586-39	.002	1939-73 45"
10-0256	10-0220	24587-39	.005	1939-73 45"



Steel Roller Retainer Cages.

VT No.	OEM	Application/Side	U/M
Rod			
12-0404	24366-51	74 & 80	4
12-0790	Brass	74 & 80	—
12-0412	24366-51	As Above, Jims	4
49-0058	—	45 SV, OE	4
12-4616	—	45 Roller Set 24 pc	—

Big Twin Right Pinion

12-0400	24646-36	1936-54 BT	2
12-0413	24646-36	As Above, Sifton	2

Big Twin Left Side Sprocket

12-0401	24721-30	1930-54 BT	2
12-0414	24721-30	As Above, Sifton	2

45 Left Sprocket

12-0424	24720-29	1929-73	—
---------	----------	---------	---