



# VL 1930-36

Side Valve Big Twin 74" & 80" Side Valve Components that are interchangeable for 1936-48 are listed for the Big Twin Section *pages 429-738.*

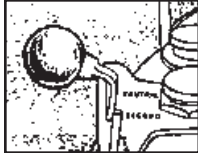
Side Vale Index is on *page 733.*



**28 Tooth Transmission Sprocket**  
replaces 2034-15 on JD models  
1915-29, VL models 1930-36.  
Drilled.  
VT No. 19-0065

### VL Engine Gasket Sets.

VT No.	Type
15-0524	Complete
15-0527	Top End



**JD & VL Gas Caps & Shifter Gate Nuts.** Caps are screw in type chrome, nuts are 2" hex. Fastens shift gate to tank.

VT No.	OEM	Item
49-0136	3507-16	Gas Cap, 1916-34
49-0137	3507-35	Gas Cap, 1935-36
49-0178	4521-26	Ignition Key Set 1923-36
8845-2	2210-16	1916-35 VL Shift Gate Nut, Nickel
8846-2	2210-16	1916-35 VL Shift Gate Nut, Chrome

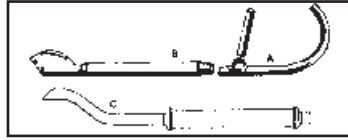
**Brake Rods** in parkerized. Fit 1930-35 VL replaces 4063-30.

VT No.	Type
49-0078	Front
49-0079	Rear



**Speedometer Lamp** includes black bracket, mounts on underside of original Corbin Speedometers for 1930's VL and Indians.

VT No.	Type
49-0360	Without switch
49-0370	With switch



**Clamps Not Included With Header Sets.**  
VL Exhaust Parts for 1930-36 Side Valve models.

VT No.	#	Item	Finish
30-0171	A	Header Set	Black
30-0172	A	Header Set	Chrome
30-0169	B	Muffler	Black
30-0170	B	Muffler	Chrome
30-3212*	C	Muffler	Black
30-3213*	C	Muffler	Chrome

\*Note: Features an upsweep Tail Piece for 1934 only.

**Note:** 3 & 4 Piece Replica Exhaust Systems require hand fitting during final assembly. We suggest to loosen motor mount bolts during installation to allow pipes to adjust to motor position then re-tighten engine bolts.



**Exhaust Pipe Clamp Sets** complete in black or chrome for single exhaust. Number of clamps in each kit shown. Fits 1930-36 VL.

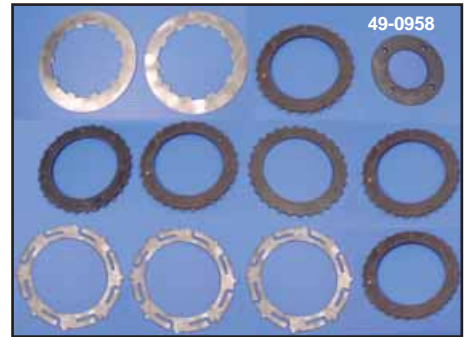
Chrome	Black	Item
31-3954	31-2129	Clamp
49-2590	49-2572	Tab



**Speedometer Lamp** clamps to cable on 1928-35 models.  
VT No. 49-0363



**Rear Frame Stands** for 1930-36 VL. Order stand catch and mounting hardware separately. 49-0601 features channel shape design. Replaces 3051-30.  
VT No. Item  
49-0601 Stand  
8840-10 Mount Bolts Parkerized



**VL Clutch Plate Set** for 1930-36.

VT No.	Year
49-0958	Plate Set
13-0232	Spring Set
18-2324	Collar Set

**Clutch Brass Rivets. 100 pack.**

VT No.	OEM	Type
37-8807*	8226	Short 7-4
37-8808	8232	Long 7-5

\*Note: For clutch hub friction disc.



**Rear Axle Adjuster Kit** includes cad plated bolts, parkerized collar and parkerized nuts fit 1930-1936 74" and 80" Twins.

VT No. 2069-5



**JD Model Rear Sprockets** features holes as original in black finish with 48 teeth.

VT No.	OEM	Type
19-0389	2049-30	Flat
19-0390	2049-25	Dished



80" ULH Flathead Rebuilt by Motor Shop



45" Motor All Internals Available in our catalog