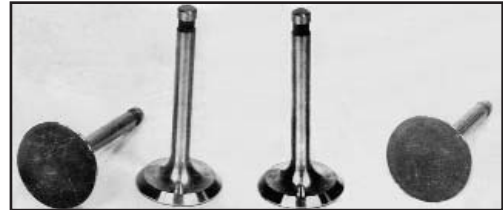




Replica Valve



Model & Year	Type	OEM	Sifton™ Stainless Steel	Sifton™ Nitrate Steel	Sifton™ Steel	V-Twin™ Nitrate Steel	V-Twin™ Chrome Steel	V-Twin™ Stainless Steel	V-Twin™ Stainless Steel Nitrate
Ironhead Sportster 1958-69	Intake	18070-58	—	—	11-0608	—	—	11-0619	11-9654
	Exhaust	18080-58A	11-1129	11-1107	11-0662	11-0617	11-0631	11-0622	11-9658
Ironhead Sportster 1970-85	Intake	18070-70	11-1131	11-1106	11-0665	11-0609	11-0628	11-0620	11-9655
	Exhaust	18080-58A	11-1129	11-1107	11-0662	11-0617	11-0631	11-0622	11-9658
Ironhead Sportster "R" 1970-85	Exhaust 1 5/8"	18080-58R	—	—	—	—	11-0669	—	—
	Exhaust 1 3/4"	18080-70R	—	—	11-0676	11-0618	—	11-0623	—
Note: All XL Valves with an "R" after OEM part number denote racing stem lengths, they are .080" longer than the stock valves. All "R" type valves have a tulip shape head for maximum flow. Valve face diameters are also larger which require a larger seat ground in the head.									
Evolution 883cc 1986-2003	Intake	18031-86	—	11-1109	—	11-0671	—	—	—
	Exhaust	18030-86	—	—	—	—	—	—	—
Evolution 1100-1200 1987-2003	Intake	18023-87	—	11-1111	—	11-0667	—	—	—
	Exhaust	18024-87	—	11-1112	—	—	—	—	—

Lifter Base



Tappet Block for 1957-84 in polished finish.

VT No.	OEM	Brand
10-0522	18607-57	Jims, ea
10-0182	18607-57	V-Twin, 4 pc Set
10-0540	18607-57	Sifton Set
8782-4	Screws	Chrome Set, Allen
9845-4	Screws	Chrome Hex Bolt Set
9846-4	Screws	Cadmium Hex Bolt Set



Tappet Base Screws.

Year	1957-85	1986-90	1991-94	1995-03
Acorn	—	8867-4	9765-4	9766-4
Allen	8782-4	8782-4	9759-4	9760-4
Hex, Chrome	9845-4	—	—	—
Hex, Cadmium	9846-4	—	—	—



Chrome Tappet Block Cover Set features contour for perfect fit over existing stock style lifter blocks, securely held in place by 4 chrome allen screws supplied. Pushrods must be removed for installation. Original design by Motoy-Cycle™ Accessories. Fits 1957-85 XLH-XLCH.

VT No. 42-0115

Developed in 1991



Chrome Tappet Base Cover is die cast one piece covering the area from the pushrod tube base to the cam cover.

VT No.	Item
42-0444	1991-99
42-0447	2000-2003



Chrome Tappet Cover fit XL models, 2004-up.

VT No.	Item
10-0565	Cover
15-0544	Gaskets



Chrome Tappet Covers fit 1986-90 XL, 4 pc. 42-0113 style presses onto tappet block.

VT No. 42-0113