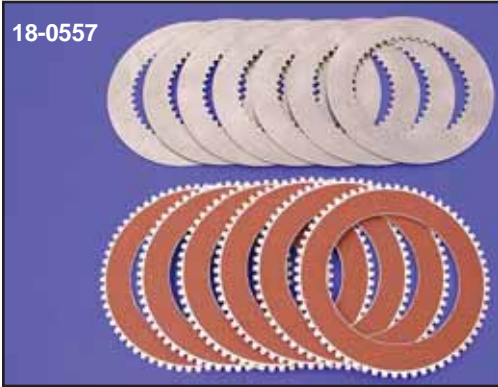
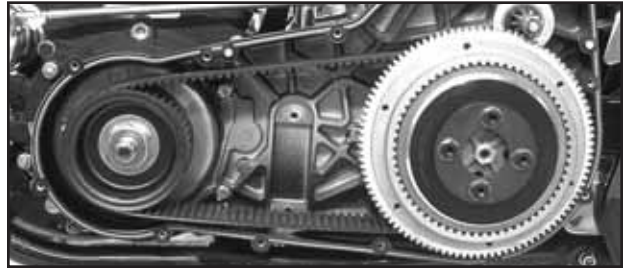




**PRIMO  
PRODUCTS**

**Brute III from Primo Products** includes dry clutch pack pulley assembly which retains diaphragm spring function, while increasing the clutch friction surface area 70% for smooth light fingered action. Kit includes pulleys, 1 3/4" Kevlar 8mm reinforced rubber belt, complete clutch pack/pressure plate assembly and necessary hardware, bolt in kit.



**Replacement Clutch Set** for all Brute III belt drives. Includes 6 fiber plate and 7 steel plates.

**VT No. Fits**

- 18-0555** Early Style Clutch Hub with Flange
- 18-0556** Late Style Clutch Hub without Flange



**Primo Offset Front Pulley Inserts** for 2.5" diameter Brute III and 3.0" inserts for Brute IV Pulleys. Special nuts and flanges (outside guide plates) are required.

Offset	Insert for Brute III Pulley	Insert for Brute IV Pulley	Special Motor Nut
1/2"	20-0943	20-0950	20-0957
3/4"	20-0944	20-0951	20-0958
1"	20-0945	20-0952	20-0959
1 1/4"	20-0946	20-0953	20-0960
1 1/2"	20-0947	20-0954	20-0961
1 3/4"	20-0948	20-0955	20-0962
2"	20-0949	20-0956	20-0963
	20-0964	Outside Guide Plate	



**Outside Belt Guide Plate** is for all Primo 8, 11, & 14 Front Pulleys except Taper Shaft.

**VT No. 20-0230**

**Primo Belt Drive Starter Ring Gears.**

VT No.	Fits/Teeth	Mounting Type
<b>20-0507</b>	Early Pulley, 66T	3-hole w/rivets
<b>20-0508</b>	PreEvo Pulley, 66T	6-hole w/allen screws
<b>20-0583</b>	1986-93 Evo Pulley, 66T	6-hole w/allen screws
<b>20-0584</b>	1994-up Evo Brute III Pulley, 102T	
<b>20-0032</b>	Brute IV 102 Tooth	
<b>20-0033</b>	Brute IV 66 Tooth	

VT No.	Replacement Belt	Fits
<b>20-0665</b>	<b>20-0553</b>	1984-85 FXSB-FXWG
<b>20-0013</b>	<b>20-0553</b>	1986-89 FXST
<b>20-0012</b>	<b>20-0553</b>	1994-99 FXST, 1994-2000 Dyna
<b>20-0666</b>	<b>20-0553</b>	2000-up FXST
<b>20-0016</b>	<b>20-0554</b>	1986-89 FXR-FLT
<b>20-0017</b>	<b>20-0554</b>	1990-93 FXR, FLT
<b>20-0015</b>	<b>20-0554</b>	1994-98 FXR-FLT

Belts for Idler Unit Models.		
<b>20-0552</b>		FXR
<b>20-0551</b>		FXST, 140T

## Karata



**The Karata Units** consist of pulleys and components manufactured by Karata, the belt is by Gates. Starter Ring gear bolts to clutch drum pulley and is included with electric start type kits.

**Karata FXR 3" Intimidator Belt Drive Kit** includes front and rear pulley, Good Year belt and out board starter support. Fits 1990-93 inner primary covers only and accepts 1990-93 starter components. Includes billet aluminum engine trans support plate with bearing.

VT No	Year	Model	Wide
<b>20-0477</b>	1990-93	FXR-FLT	1.75"
<b>20-0522</b>	1990-93	FXR	3.00"