

10-0068



OIL RELIEF HOLES ARE REQUIRED IN BOTH THE PINION AND CAM.
USE A CAM BUSHING DRILL JIG PART # 16-1814
PINION BUSHING DRILL JIG TOOL #16-1780



CAM COVER NEEDS TO BE DRILLED DIRECTLY THROUGH THE CAM BUSHING. HOLE FOR PINION MUST BE DRILLED BEHIND/BELOW THE PINION BUSHING.