



Parts List

- | | |
|---|----------------|
| 1 | Bearing Insert |
| 6 | Screws |

VT No. 10-0856 Bearing Insert kit must be used with Twin Cam Timken Case Conversion Tool. The precision insert has been designed to easily and accurately convert the weak left case crankshaft straight roller bearing OEM No.24604- 00D to the more robust Timken bearing OEM No. 9028. **VT No. 10-0856** has been manufactured from chrome moly steel and is several times stronger than the cast aluminum case material the standard left case bearing rides in. This insert is machined to less than .0002 TIR (Total Indicator Reading). With this precision insert and following the instructions that come with tool **VT No. 16-1375**, you can be confident of performing a superior bearing conversion installation.

Caution: Before installing any new parts, you and only you are responsible to make sure all components are within serviceable wear limits of the left case bearing bore, all bearings, right engine case, cam support, oil pump, and also the flywheel assembly is trued to factory specifications.