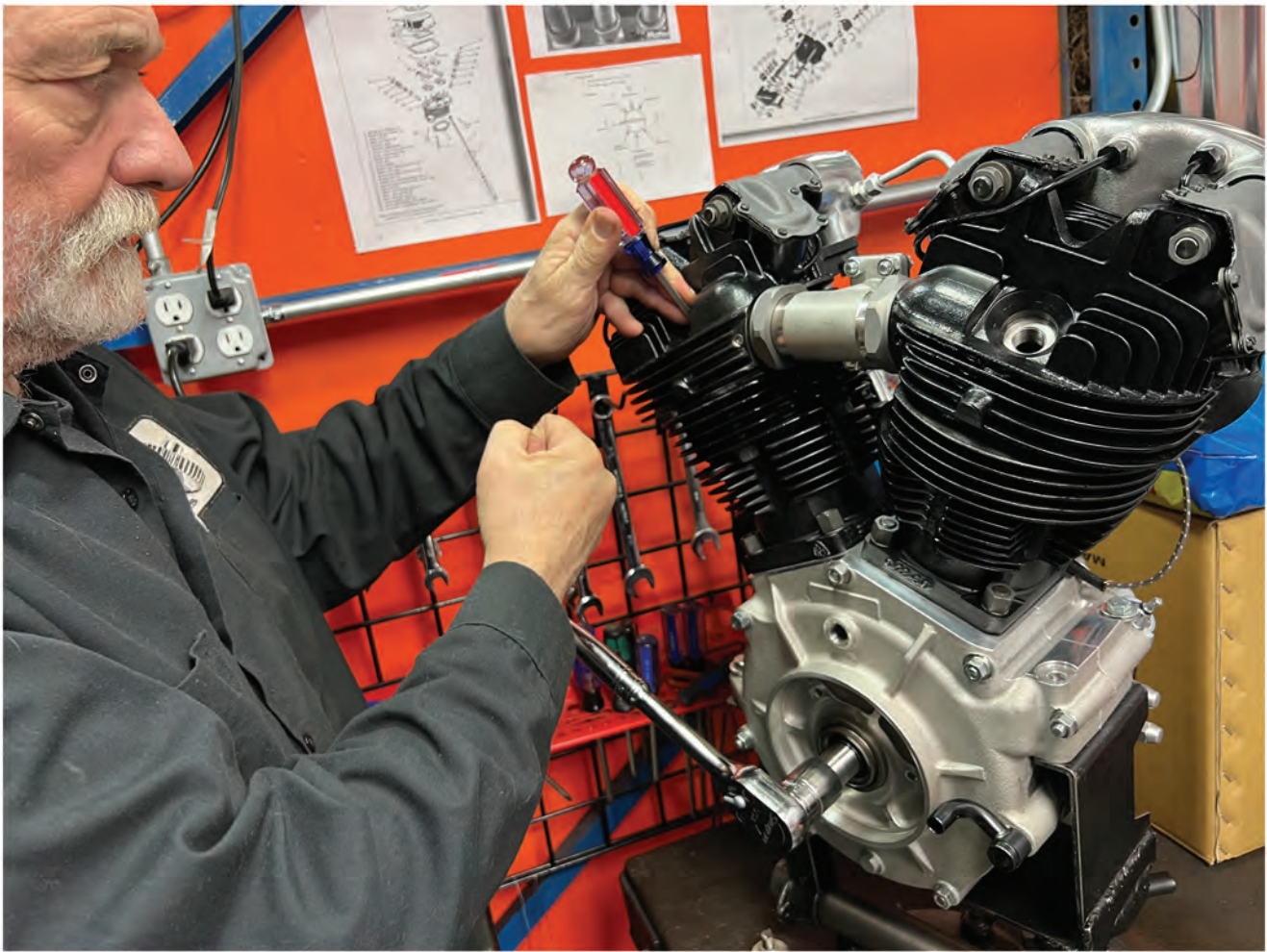
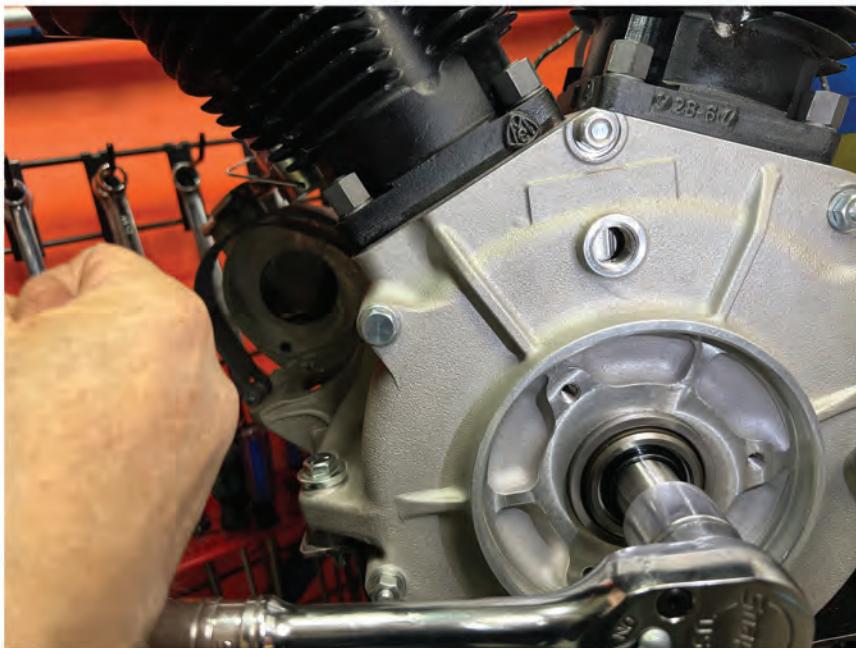




To begin rotate engine in direction in which it runs (counter clockwise) until front intake pushrod can be easily turned.



At the same time front piston must be travelling upward in direction of which the engine runs.
(front piston must be $\frac{7}{16}$ " from top dead center).



Timing line on flywheel should be favoring back of the hole at most top dead center.



At this point all rotation must stop. Check pushrod still turns freely.



Install circuit breaker into motor after points have been pre set to .022. Narrow lobe must be facing the points upon said installation.



An accurate check as to when points just start to open can be made with and OHM meter as follows:

Connect one wire of OHM meter to timer wire. Connect other lead to points on plate. As long as points are closed OHM meter will beep. As points start to open beeping will stop. Beeping must stop when circuit breaker is pushed to farthest point in sheath. Adjustment of band may be necessary if points do not crack at said point.

