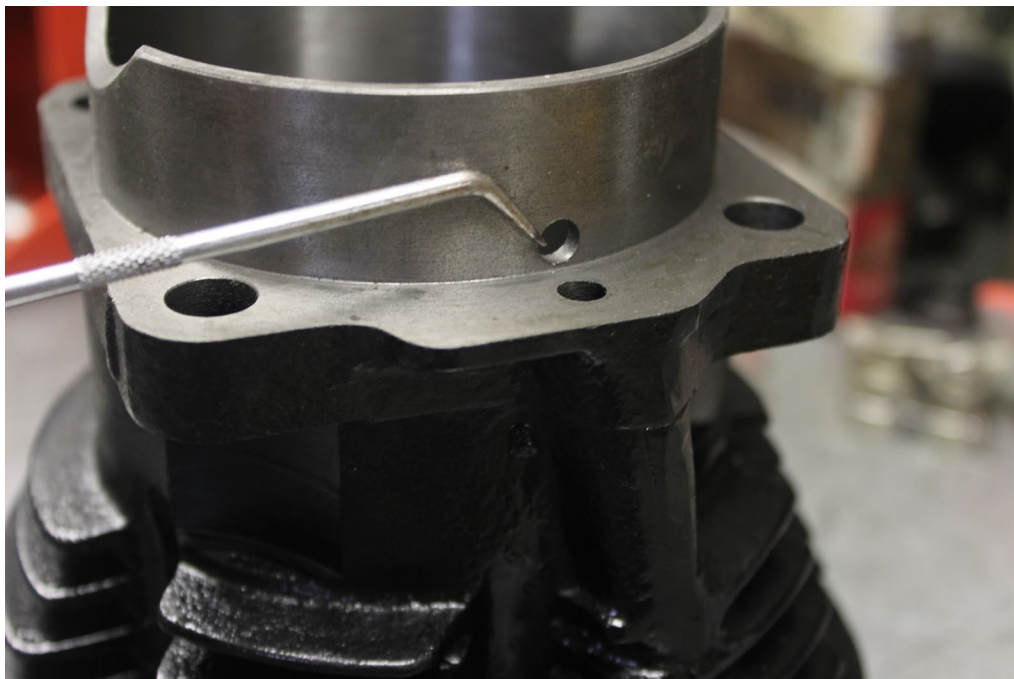


After boring cases for larger cylinder heads, you'll need to mark where the holes should go in the case to correspond with the heads.



1. First use a gasket to mark locations of holes for drilling in top of the case.



2. Next place cylinder head into case and mark the spot to match the existing hole.



3. Remove gasket and cylinder head and drill holes.



4. The two holes should meet to create a path. As shown above.