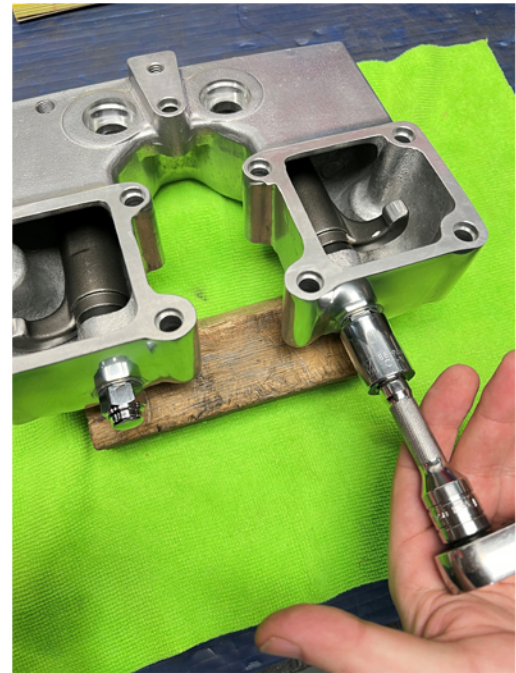


SEALING ROCKER SHAFT WITH GASGACINCH



**APPLY GASGACINCH VT# 41-0168 TO ROCKER SPACER
OPPOSITE SIDE OF ROCKER ARM. *DO NOT SEAL ARM***



**SEAL INSIDE OF HEAD AND ROCKER SHAFT THREADS TO
PREVENT WEEPING. INSTALL WASHER AND NUT AND
TIGHTEN. THIS WILL HELP ENSURE THE HEADS DO NOT
LEAK.**

Shovel Notes 10-1978/10-1980

- Deep reach threaded cyl heads(require) deep reach spark plugs.
- Tappet screw caps(must match) the male end of respective pushrod
- Upper pushrod(cover clip) must be dressed to proper length then please remove all burns from grinder
- Both front and rear cyl bases (cannot touch) each other If contact is made alignment at upper end with certainly occur. Dry assembly at cyls prior to final is a must to determine any contact issues! If contact should occur cyl bases must be proper dressed with proper burr tool on die grinder then clean and repainted
- Note both cyls must float once installed over base studs on crankcase!
- To aid in intake manifold fitment both cyls must float on crankcase base studs alongside both cyl tops with all head bolt installed loose. Once manifold alignment has been determined cyl base nuts and head bolts may be properly torqued.
- Ign timing area alongside circuit breaker installation proper
- Timer wire end must be change to proper eyelet discard open flag terminal which will fail! Timer wire outlet must be positioned its open in toward the front cylinder only! Do not position wire at the outside near cam cover! Hand form said to properly route around breakers points and respective mountainy stud as such.
- Rear Tappet black may need to be dressed with a die grinder for proper fitment on crank case