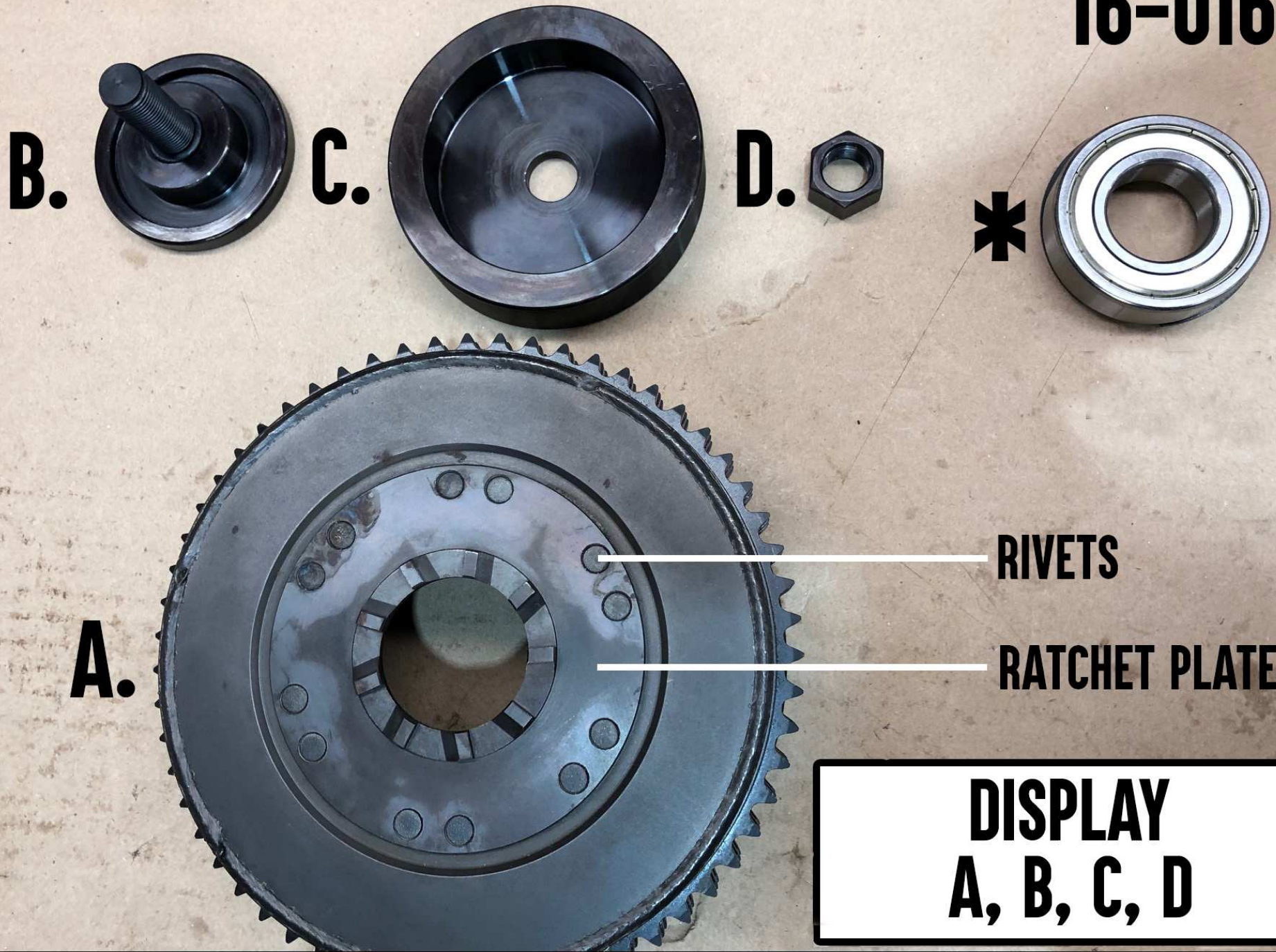
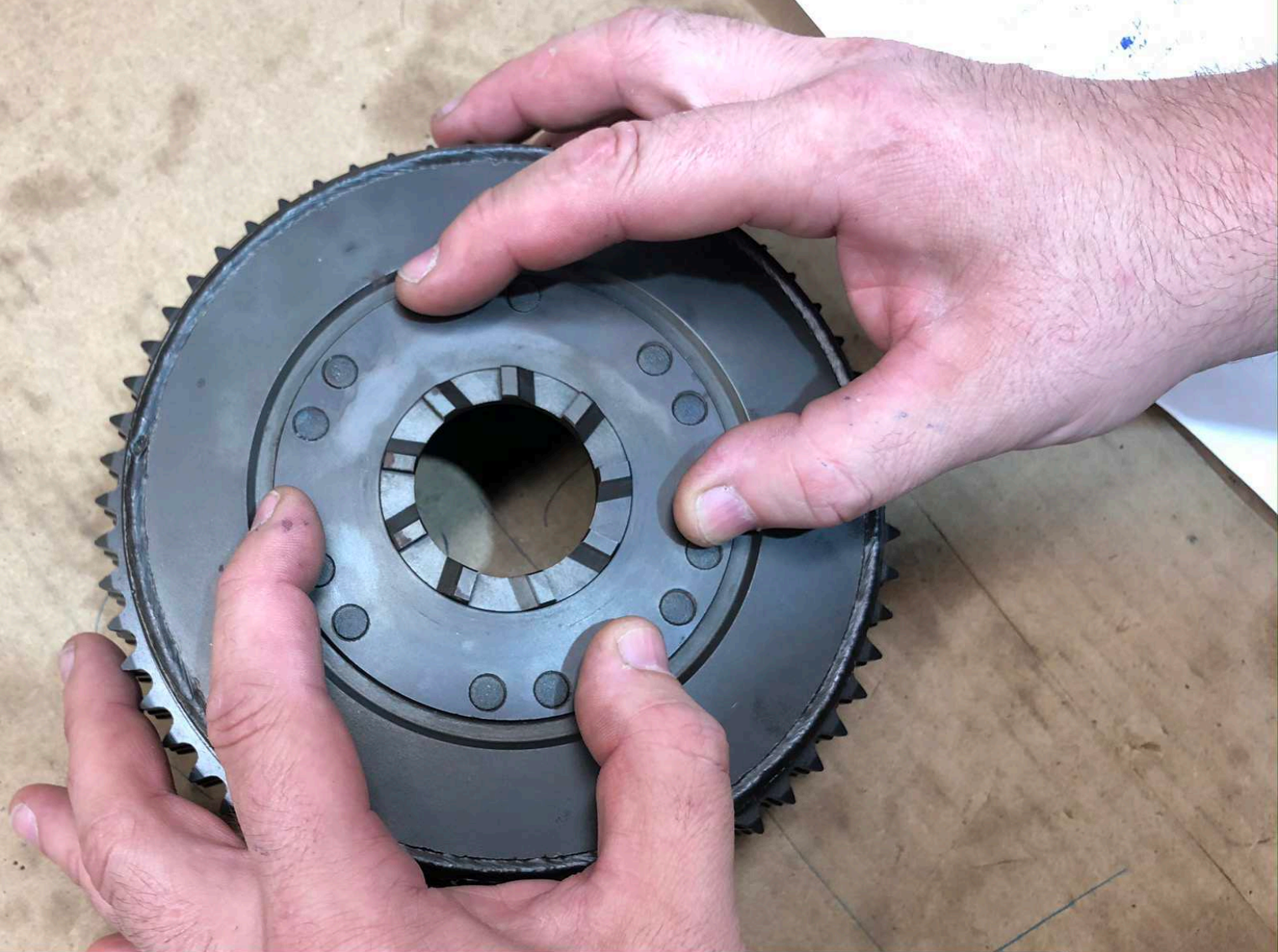


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***NOTE - BEARING MUST BE REMOVED FROM CLUTCH DRUM TO PROPERLY USE THIS TOOL**

STEP 1



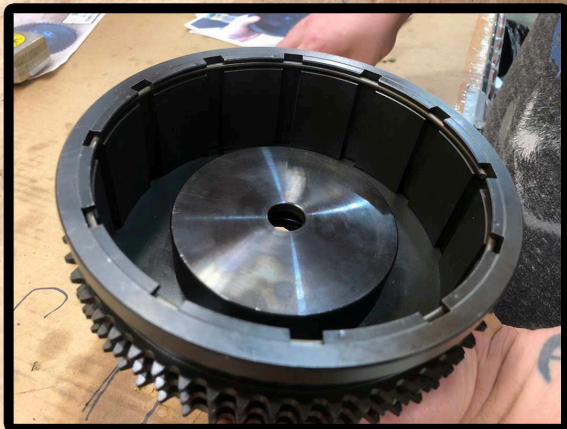
PLACE RATCHET PLATE ON CLUTCH DRUM (A)



STEP 2

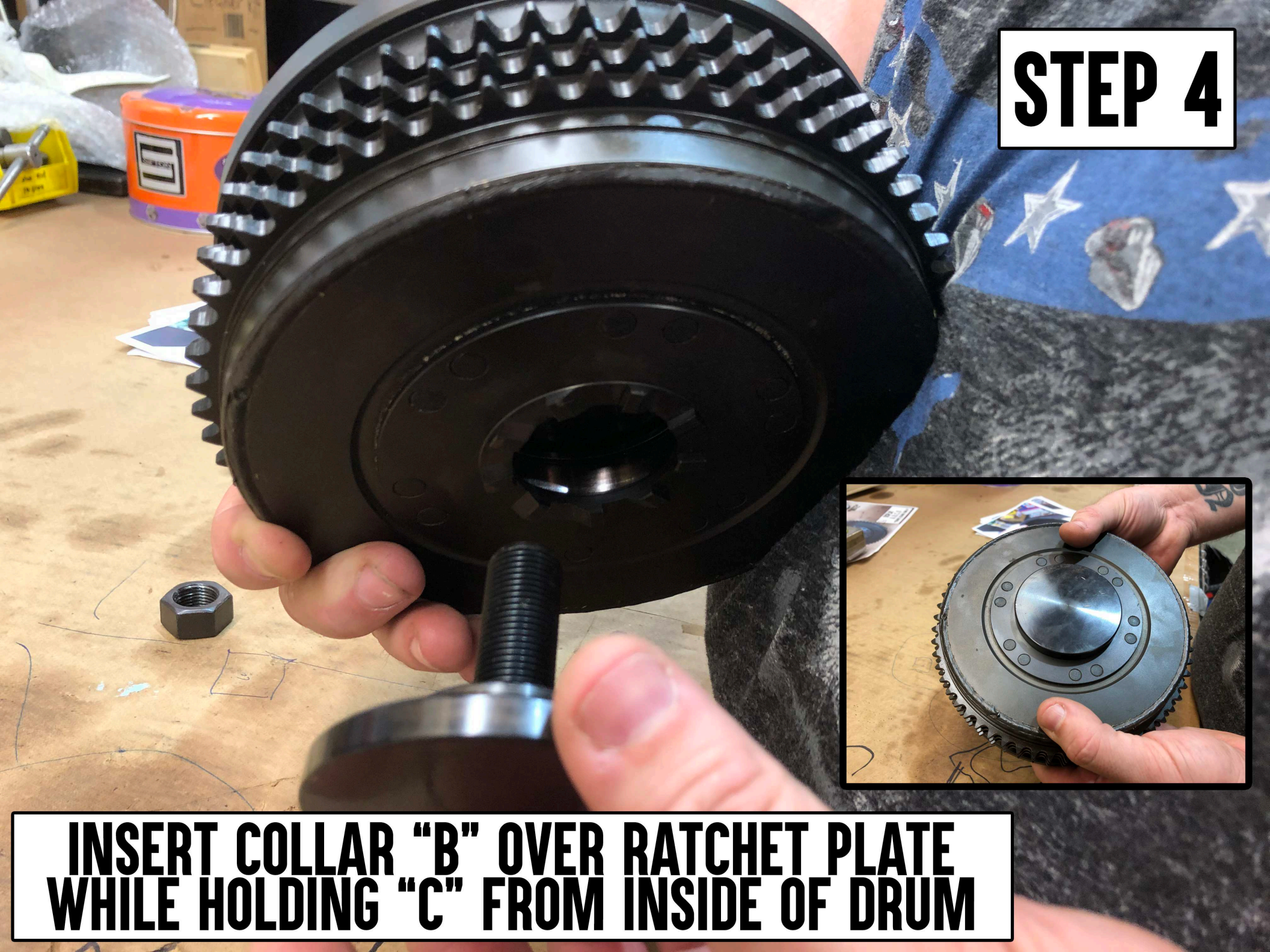
**INSTALL 12 RIVETS FROM INSIDE OF CLUTCH
DRUM UP THROUGH RATCHET PLATE**

STEP 3



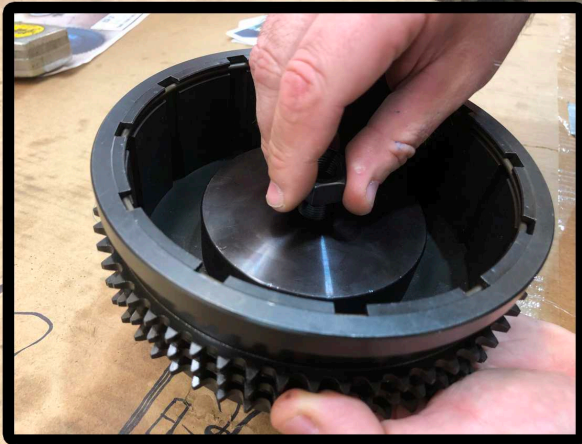
PLACE SUPPORT PLATE "C" INSIDE CLUTCH DRUM TO HOLD RIVET HEADS IN PLACE.

STEP 4



**INSERT COLLAR "B" OVER RATCHET PLATE
WHILE HOLDING "C" FROM INSIDE OF DRUM**

STEP 5



INSTALL NUT "D" ON THREADS OF COLLAR "B"



STEP 6

PEEN RIVET ENDS OVER WHILE SUPPORTING "C". PEENING CAN BE DONE WITH HYDRAULIC PRESS OR RIVET SET TOOL.

***NOTE* MAKE SURE "C" IS PROPERLY SUPPORTED TO AVOID DAMAGE TO CLUTCH DRUM.**