

Wrist Pin Reamers Use on all models

16-0215



1. Refer to H-D® Service Manual for specifications and to remove heads, cylinders and piston.
2. Place rag over crankcase opening to keep chips and shavings out of crankcase.
3. Secure rod with a connecting rod clamp.
4. Remove and install worn bushings using #95970-32C for single cam Big Twin and Sportster.
5. Ream bushing with ream #1726-1 for Big Twin, 1726-2 for XL and 1726-3 for Twin Cam. Slowly turn reamer clockwise with light inward pressure until reamer is through the bushing. Continue turning clockwise while pulling reamer out of bushing. Never rotate reamer counter clockwise.
6. **NOTE:** *Some wrist pin bushings will need a small amount of ball honing to give specified fit. See H-D® Service Manual for specifications.*