

VT No. 16-1042 Sifton Outer Primary Cover Starter Bearing Removal Tool

1. Caution: Always remember to disconnect the battery.
2. Refer to Service Manual for removal of primary.
3. Disassemble tool by removing nut, brass washer, sleeve, and inner pin. This will leave just the remover portion (the piece with the four grooves), we call it the puller.
4. Push the puller through the primary cover bearing (grooved end first). You can tap end of puller with soft hammer until the puller is completely through bearing.
5. Now install body No. 4 with receiving bore towards bearing, next apply a little oil to washer No. 3 and nut No. 2.
6. Snug up nut. Apply a little oil to pin No. 1 and slip pin through center until flush with puller end.
7. With your 3/4" wrench turn nut clockwise until bearing is pulled free from cover. (You may need to hold puller with your 3/8" wrench to keep it from turning)

CAUTION: Wear safety glasses. Excessive force may damage parts and tool.

No.	Qty.	Description
1	1	PIN
2	1	NUT
3	1	BRASS WASHER
4	1	BODY
5	1	PULLER

NOTE: THIS TOOL WILL ALSO REMOVE THE 12-0327 or 12-0396 BEARING IN COUNTERSHAFT GEAR (LATE) 4 SPEED BIG TWIN, AS WELL AS 1971-84 4-SPEED XL CLUTCH BEARING NO. 12-0341.

