

## INNER CAM BEARING REMOVER USE ON BIG TWIN 1958-98

- "Warning disconnect negative cable of battery to avoid accidental start ups"
- 1. Refer to Service Manual for removal of cam cover and tappet blocks.
- 2. Rotate flywheels until the timing mark on the pinion gear (the one for cam gear) is pointing straight down. This will give the most room behind cam bearing.
- 3. Disassemble tool by removing nut, brass washer, sleeve, and inner pin. This will leave just the remover portion of the tool #5 (the piece with the four grooves), we call it the puller.
- 4. Push the puller through cam bearing (grooved end first). You can tap end of puller with a soft hammer until the puller is completely through bearing.
- 5. Now install body #4 with puller bore towards bearing, next apply a little oil to washer #3 and nut #2.
- 6. Snug up nut, apply a little oil to the pin #1 and slip pin through center until flush with puller.
- 7. With your 1-1/8" wrench turn nut clock wise until bearing is pulled free of case

Use tool 16-0126 to install bearing.