

VT No. 16-1610

This tool is designed to install rivets on all Saddlebag or Tour Pak latches and hinges. **RECOMMENDED**

TOOLS AND SUPPLIES:

- Rivets for your specific latch or hinge
- Backing plate or washers as necessary. Check parts manual.
- Parts and Service manual
- 3/4" socket and ratchet wrench
- Shop assistant or helper
- Lubricant

Note: Please read all instructions completely before performing any work. Always wear safety glasses or other face and eye protection such as a full face shield. V-Twin Mfg. is not responsible for damage, injury, or the quality and safety of your work.

Note: Using this tool requires a helper to hold the tool while the rivet is being compressed.

1. Drill out and remove existing rivets, using caution not to enlarge the holes in fiberglass, hinge, or latch. Replace any hinges, latches, or backing plates which may have been damaged.

2. Lubricate the threads of the driver screw and the bearing between driver screw and pilot end before you begin.

3. Install hinge or latch with proper backing plate and new rivets onto saddlebag or Tour Pak. Have a helper hold the tool and latch or hinge while you hand tighten driver screw until pilot end lines up with the head of new rivet and dead end lines up with the hollow end of rivet.

Note: Rotate dead end aligning the flat side for clearance as needed.

4. Lightly compress all rivets using a 3/4" socket and ratchet to tighten driver screw. Do this before tightening the latch.

5. Align the hinge or latch while helper supports the tool and maintains alignment. Turn driver screw, tightening up the hinge/backing plate assembly. Note: Be certain of your alignment as first rivet is tightened so you do not misalign new parts. Note: Replacement rivets are VERY hard. Rivet installation must be performed in small increments to properly compress and seat rivets.

6. Repeat this process with other rivet(s).

7. Be sure the hinge or latch assembly is tight.

Caution: Avoid over compressing rivets as you can damage the paint, clear coat, or fiberglass.

8. Follow parts and service manual for your specific model and year. Some models use washers under the rivet's flared end. Only use specified rivets, backing plates, washers, etc.

Fiberglass Saddlebag Rivets, pack of 50.

VT No.	OEM	Length
37-0566	90965-63	5/16"
37-0567	90966-67	1/4"
37-0568	90967-64	3/8"

