

Exhaust Pipe Retaining Installation Tool VT No. 16-1675

This tool simplifies the installation of the retaining ring VT No. 12-0942 all (1983-up) aftermarket exhaust systems.

Important Note: Read complete instructions thoroughly before using this tool. Always wear safety glasses or other face and eye protection such as a full face shield. V-Twin Mfg. is not responsible for damage, injury, or your work. V-Twin Mfg. is not responsible for the quality and safety of your work.

RECOMMENDED TOOLS AND SUPPLIES

- Service Manual for removal and installation of exhaust systems
- Safety glasses or face shield
- Plastic or rubber mallet
- Two new retaining rings 65325-83A
- Exhaust gasket seals 65324-83A, S.E. 17048- 98 or equivalent
- Exhaust gasket seal installer tool
- Lubricant for cone
- External Lock Ring Pliers to remove old retaining ring.

REMOVING AND INSTALLING EXHAUST RETAINER:

- Refer to your service manual per year and model you're servicing for removal and installation of exhaust system.
- Remove the old exhaust seals out of head and remove old exhaust flange retainers from the exhaust pipe using pliers.
- Install new exhaust gaskets onto cylinder head using exhaust seal installer.
- Install exhaust mounting flange onto exhaust pipe with the retaining ring step side facing head. See Fig. 1
- Install exhaust retainer cone tool into exhaust pipe. Lubricate O.D. of tapered cone surface lightly.
- Place retaining ring over the tapered tool. See Fig. 2
- Place the exhaust ring driver tool over the retaining ring.
- Strike Driver tool with rubber mallet or plastic dead blow hammer to force retaining ring over the exhaust pipe collar. See Fig. 3
- Install exhaust system following service manual for appropriate model year.

