



## Instruction Sheet For Tool No.37047-91-5 & No.37047-91-6



**Sprocket Shaft Bearing Installing Tool**  
 Use to install Crank Shaft Assembly Into Crankcase  
 Use with Tool No.97081-54

Use on Sportster 1977-Present  
 No.37047-91-5 - Timken® Bearings, 2.060 Long.  
 No.37047-91-6 - Timken® Bearings, 2.500 Long.

1. Remove old bearing per H.D.® Service Manual and using JIMS® tool #1044-TS, bearing removing tool.
2. Install new bearing using a press fit lube, like JIMS® #2124, on bearing and shaft.
3. Refer to H.D.® Service Manual for installing bearings, using JIMS® tool #97081-54

**Caution: Wear safety glasses. Excessive force may damage Parts !**  
 See JIMS catalog for over 100 other top quality professional tools.

***"From the Track... To the Street!"***

555 Dawson Drive, Camarillo, CA 93012 • Phone 805-482-6913 • Fax 805-482-7422



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