

VT No. 16-1766

1. Refer to H.D.® Service Manual to remove fork assembly.
2. Use V-Twin tools VT No. 16-1768 and 16-0065 to remove steering head bearing races.
3. Position bearing race over the top of neck with cup side facing away from neck bore. Lube outside of race with press fit lube.
4. With one lubed nut, No. 2, threaded onto stud No. 1 about 3/4", followed by small side of cup No. 1725-2 facing race installed through neck.
5. Do the same as above for the bottom side.
6. Tighten nut with 7/8" tools slowly until races are seated in neck. If races start to cock in neck, reposition races and start over.

CAUTION: Wear safety glasses. Excessive force may damage parts and tool. See V-Twin catalog for other top quality professional tools. The last tools you will ever need to buy.

