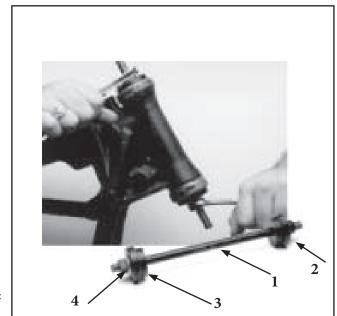
VT No. 16-1766

- 1. Refer to H.D.® Service Manual to remove fork assembly.
- 2. Use V-Twin tools VT No. 16-1768 and 16-0065 to remove steering head bearing races.
- 3. Position bearing race over the top of neck with cup side facing away from neck bore. Lube outside of race with press fit lube.
- 4. With one lubed nut, No. 2, threaded onto stud No. 1 about 3/4", followed by small side of cup No. 1725-2 facing race installed through neck.



- 5. Do the same as above for the bottom side.
- 6. Tighten nut with 7/8" tools slowly until races are seated in neck. If races start to cock in neck, reposition races and start over.

CAUTION: Wear safety glasses. Excessive force may damage parts and tool. See V-Twin catalog for other top quality professional tools. The last tools you will ever need to buy.