

VT No. 18-3706 Instructions

1. Refer to the Service Manual and disconnect the clutch and remove the primary cover.
- 2 You can leave the clutch cable attached to the primary cover. Remove the stock Chain Tensioner and the adjusting bolt from the primary cover by removing the lock nut on the bottom of the cover and screwing the bolt up through the cover using an allen wrench.
3. Install one of the two SPRINGS provided into the plastic SHOE, if your primary chain has less than 30K miles use the short spring, if your chain exceeds 30K miles or you suspect you have had chain stretch, use the taller of the two. Install the SHOE and SPRING in the GUIDE PLATE. Zip a ZIP TIE around the GUIDE PLATE and SHOE. For ease of removing the zip tie after installing the unit into the primary case, it is important that the zip tie tail be towards the primary chain.
4. Install the primary gasket onto the case. Now you are ready to install the outer primary cover and the 18-3706 onto your motorcycle.