

Rear Sprocket or Pulley Lock Ring Kit

VT No.	Finish
19-0253	Black
19-0252	Chrome

Avoid loose rear sprocket bolts using Sprocket Lock Kit. This is a two part component with hardware. Fits Big Twin and Sportster models, a 5 bolt pattern that utilizes 5/8" Hex Head Hardware. Works on Belt Drive Pulleys or Chain Drive Sprockets.

Install Instruction:

Safely support the motorcycle as needed, and remove the rear wheel as per service manual. Remove the 5 bolts that secure the rear drive sprocket to the wheel. Discard the 5 flat washers from the sprocket bolts. The Backing plate to be used in place of the washers (the backing plate has 5 larger round holes, and 5 tapped holes). Position the backing plate against the sprocket and reinstall the 5/8" Hex Head Hardware.

Use a torque wrench and refer to your manual for torque specs. Position the Outer Locking Ring over the bolt heads with the lightly radiused edge facing outward. You may need to rotate the ring, or tighten bolts as needed to allow the Outer Locking Ring to slip over the bolt heads. The Outer Locking Ring is designed to fit over the bolt heads. Once Outer Locking Ring is positioned, install the 5 1/4-20 Button Head screws with blue locktite on the threads. Reinstall the wheel following all procedures in your manual.