

V-Twin Mfg
REAR CALIPER KIT, CHROME
WITH STAINLESS STEEL DISC POLISHED
Fits LATE 1987-1999 XL
VT No. 22-0369

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

This kit replaces your stock two piece OEM caliper to the 2000 and later style one piece four piston type caliper.

Installation Instructions:

1. Remove your stock rear wheel, brake caliper, stock caliper mounting bracket, rear brake line and right side wheel spacers as per your OEM service manual.
1. Remove your stock rotor and replace with the new rotor from the kit. See OEM service manual for instructions.
2. Install the caliper mounting bracket to the outside portion of the left side of the swingarm. Do not tighten the bracket down at this time.
3. Install the caliper making sure the horizontal notch in the caliper slides over the tab on the caliper bracket.
4. Re-install the rear wheel and the right side wheel spacer. The caliper will act as the spacer for the left side.
5. Re-install the stock rear axle.
6. Per your OEM service manual check for proper rear wheel alignment and proper belt tension.
7. Torque the rear axle nut to 65 Ft. Lbs.
8. Tighten the 5/16-18 bolt on the caliper mounting bracket. This will prevent the bracket from moving. Be sure to use blue loctite on the bolt to prevent it from backing out.
9. Re-install the OEM brake line and re-bleed brake as per your OEM service manual.
10. Test rear brake and road test.

