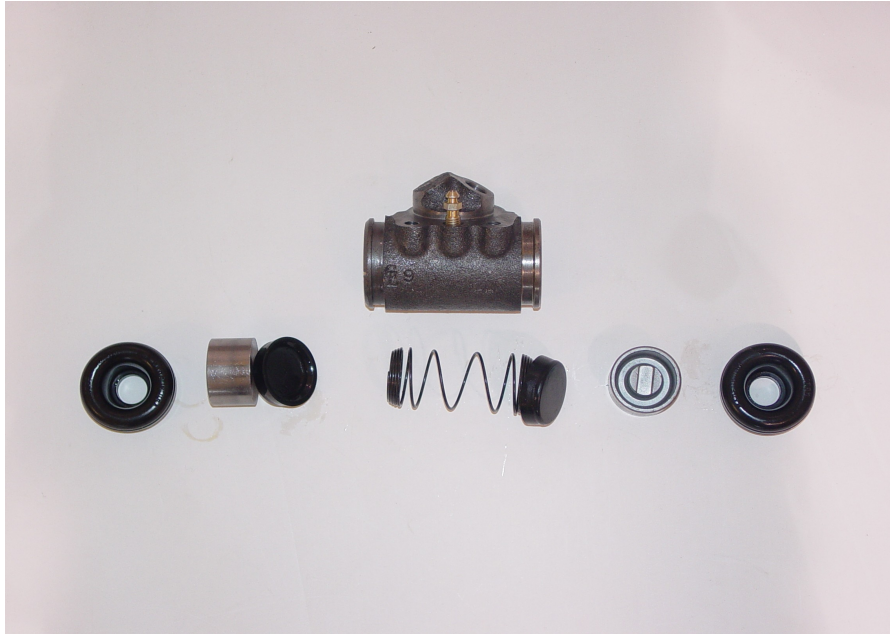


V-Twin MFG.
Wheel Cylinder Rebuilding Instruction
VT No. 23-0604

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

The successful rebuilding of Wheel Cylinders depends on the care exercised by the mechanic performing the work. Cleanliness is essential.

1. After disassembly, polish the bore of the Wheel Cylinder with a Hone.
2. If any pitting cannot be removed, replace the Wheel Cylinder.
3. Wash the Wheel Cylinder with Alcohol or approved brake fluid.
4. Do not use gasoline, kerosene, or any other solvent that may contain any trace of mineral spirits.
5. Any of these product will cause the rubber parts to break down and fail.
6. Install the parts as shown or as disassembled.
7. Use clean Brake Fluid as a lubricant during assembly.



Install as illustrated.