



Be sure you can perform the installation of this frame cup set satisfactory. **If you have any doubts about a successful installation you may want to let your dealer install them for you.** Read instructions carefully. Note: 16-1766 installer, 16-1968 remover tool for bearings or similar tools, required for installation.

Models with 39 mm Forks

1. Remove complete front fork from frame.
2. Remove stock upper and lower frame neck race.
3. Install the top frame cup (marked with "T"). Make sure "T" in the head cup points to exactly the front. You may find it easier to mark the frame neck as well.
4. Install the lower frame frame cup. Again, make sure the dot in the head cup points exactly to the front. Both the "T" and the dot on the frame cup will now be in line with each other.
5. Check the inside of the steering head (frame neck) and be sure there is enough room for the fork stem when it is mounted in the 3 degree angle that your new frame cup set will provide. Remove material when necessary.
6. Press stem from lower triple tree, and replace with longer stem.
7. Install new snap ring on stem.
8. Install the fork steering stop bracket, the lower dust cover and the lower bearing on the stem. Trim the rear corners of the steering stop for frame clearance if necessary.
9. Assemble the steering head, stem upper bearing and upper triple tree.
10. Note: Your fork will now have an extra 3° angle forward. Note that your motorcycle's ground clearance will be less depending on the type of frame (rake) you have. Also trail will be decreased. This may have an effect on handling.

